



FORRICH
MECHANICS CO., LTD

Fully Automatic Veneer Core Builder



VCB-4F



FORRICH MECHANICS CO., LTD

TEL:886-7-610 4705(REP.) FAX:886-7-610 4708 E-mail:forrichtd@forrich.com.tw



FORRICH
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Fully Automatic Veneer Core Builder

FEATURES:

The new generation Fully Automatic Veneer Core Builder from FORRICH is designed for composing veneer thickness from 1.5mm to 4.0mm. The machine features high feed speed up to 31 meters per minute. The entire motion sequences from material infeed to product stacking are fully automatic operated.

The FORRICH VCB-4F exhibits outstanding cutting stability and accuracy. In addition, the machine reduces material loss percentage to a minimum. The machine is equipped with a PLC control combined with touch-sensing screen for maximum convenience of operation.



VCB-4F

High Speed ! High Accuracy !

Veneer infeed ➡ Thickness inspection ➡ Select material cutting ➡ Glue spreading
Veneer composing ➡ Cut to size ➡ Automatic product stacking



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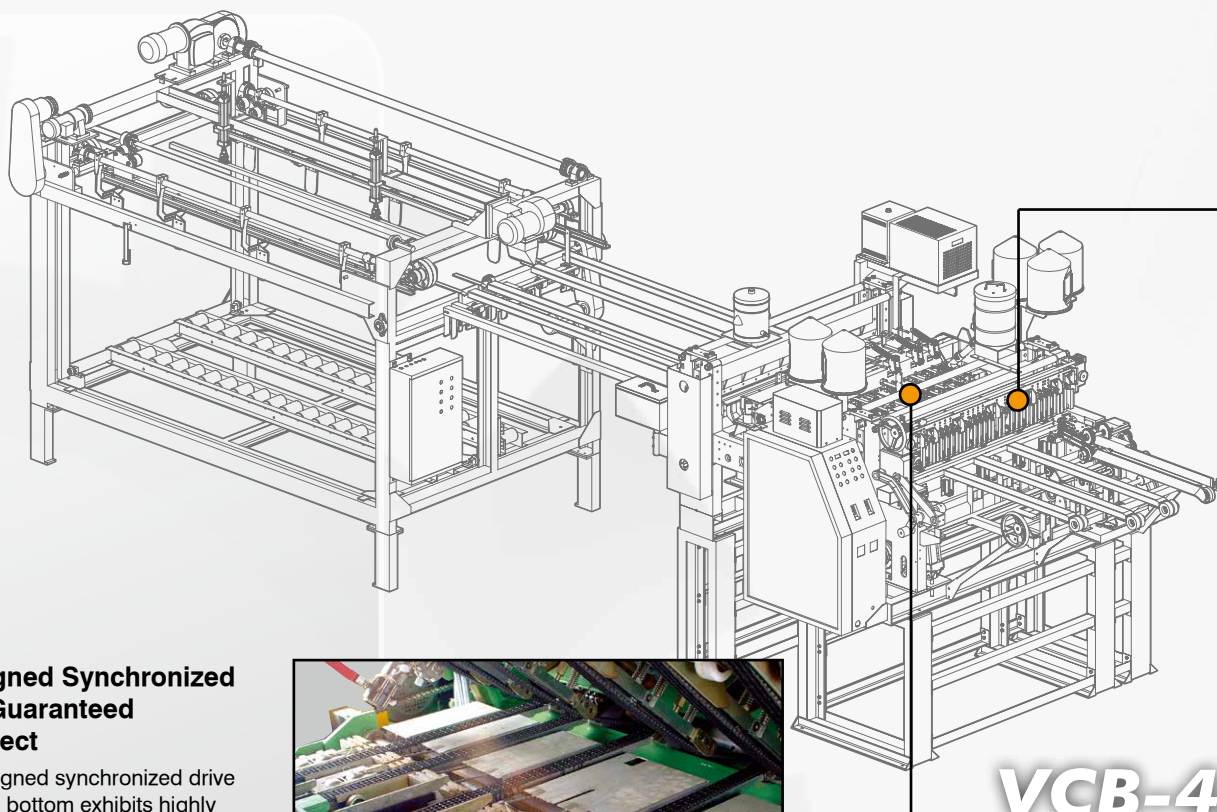


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Fully Automatic Veneer Core Builder

High Speed ! High Accuracy !



Specially Designed Synchronized Drive System Guaranteed Composing Effect

- The specially designed synchronized drive system at top and bottom exhibits highly accurate composing performance for single plate. In addition, it also avoids overlapping of single plates.



High Precision Core Veneer Thickness Inspection

- The core veneer thickness inspection roller is precision machined, and hard chrome plated for superior wear resistance. This combines with high precision thickness inspection device for accurate thickness inspection.
- Applicable minimum length of core veneer is 80mm.

VCB-4F



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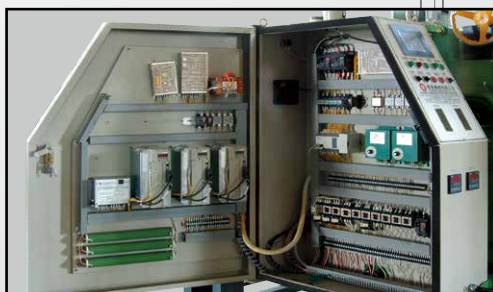
Fully Automatic Veneer Core Builder

High Speed ! High Accuracy !



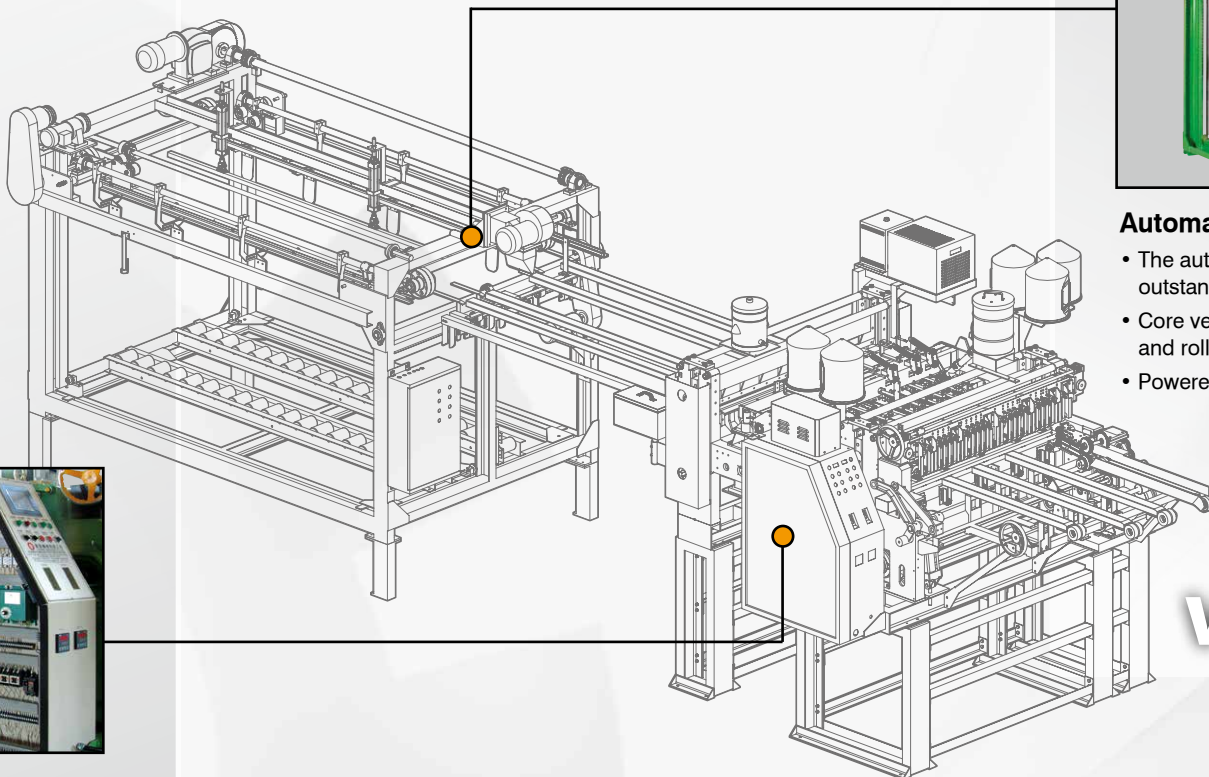
PLC Control Touch-sensing Screen for Easy Operation

- The machine motions are controlled by a high performance PLC combined with touch-sensing screen provide user-friendly operation for operator.



Well-Planned Control Circuit

- The electric control system consists of high quality electronic components, featuring maximum stability of control, long service life and easy maintenance.



Automatic Stacker

- The automatic stacker is ruggedly constructed for outstanding loading resistance without deformation.
- Core veneers are delivered by a combination of belt and rollers feed system.
- Powered elevation is driven by a motor.

VCB-4F



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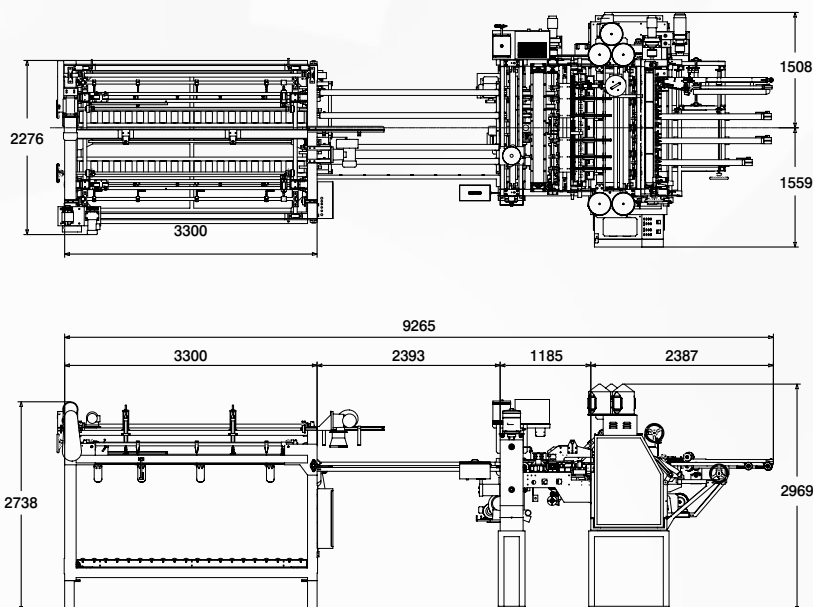


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Fully Automatic Veneer Core Builder

VCB-4F

Dimensional Drawings



Machine Specifications

Model	VCB-4F
Length of knife	1350 mm
Working veneer width	968mm to 1270 mm (3ft. to 4ft.)
Veneer thickness range	1.5 mm to 4.0 mm
Feed speed	31 M/min. (Constant)
Feeding	3.7 kw
Glue applicator	0.4 kw
Full-size clipper	1.5 kw
Blower for cooling	0.75 kw
Cooler unit	460 w (AC200V)
Power	Pump for cooler water 150 w (AC200V)
	Heater fir hot melt glue 7.25 w (AC200V)
	Table lift for stacker 2.2 kw
	Stacker conveyor 0.4 kw x 2 sets
	Blower for stacker 0.4 kw
Area occupied	3.2M(W) x 12M(L)
Machine weight	N.W.7,500kgs (approx.)
Measurement	50m ² (approx.)

Optional Equipment

Air compressor
Motor: 3.7 kw
Air pressure: 6 kg/cm ²
Air flow: 60 liters/min



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NC Servo Fully Automatic Veneer Core Builder



VCBS-4F



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NC Servo Fully Automatic Veneer Core Builder

FEATURES:

Designed and manufactured by FORRICH the new generation of NC Servo Fully Automatic Veneer Core Builder is suitable for composing veneer thickness from 1.5mm to 4.0mm. The machine provides high feed speed up to 31 meters per minute. The entire motion sequences from material infeed to product stacking are fully automatic operated.

Another important feature is the cutting system employs servo motor drive to replace the conventional clutch brake control. This feature enables FORRICH VCBS-4F to thoroughly presents its outstanding cutting stability and accuracy. Another benefit is the material loss percentage is reduced to a minimum.

This machine is equipped with a PLC control combined with touch-sensing screen for maximum convenience of operation.



VCBS-4F

Servo Motor Drive
High Production Speed! High Accuracy!

Veneer infeed ➡ Thickness inspection ➡ Select material cutting ➡ Glue spreading
Veneer composing ➡ Cut to size ➡ Automatic product stacking



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FORRICH
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NC Servo Fully Automatic Veneer Core Builder

Servo Motor Drive

High Production Speed! High Accuracy!



Automatic Stacker

- The automatic stacker is ruggedly constructed for outstanding loading resistance without deformation.
- Core veneers are delivered by a combination of belt and rollers feed system.
- Powered elevation is driven by a motor.

Specially Designed Synchronized Drive System Guaranteed Composing Effect

- The specially designed synchronized drive system at top and bottom exhibits highly accurate composing performance for single plate. In addition, it also avoids overlapping of single plates.



Front Feed Driven by Servo Motor

- The front feed system is driven by a high performance servo motor which allows for fast start and stop and high positioning accuracy.



High Precision Core Veneer Thickness Inspection

- The core veneer thickness inspection roller is precision machined, and hard chrome plated for superior wear resistance. This combines with high precision thickness inspection device for accurate thickness inspection.
- Applicable minimum length of core veneer is 80mm.

VCBS-4F



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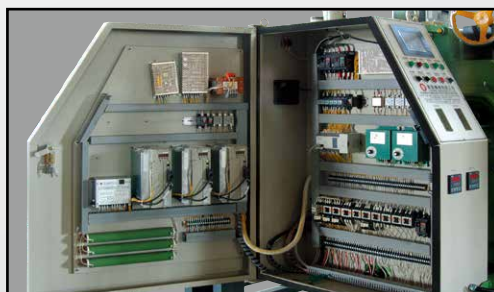
NC Servo Fully Automatic Veneer Core Builder

Servo Motor Drive
High Production Speed!
High Accuracy!



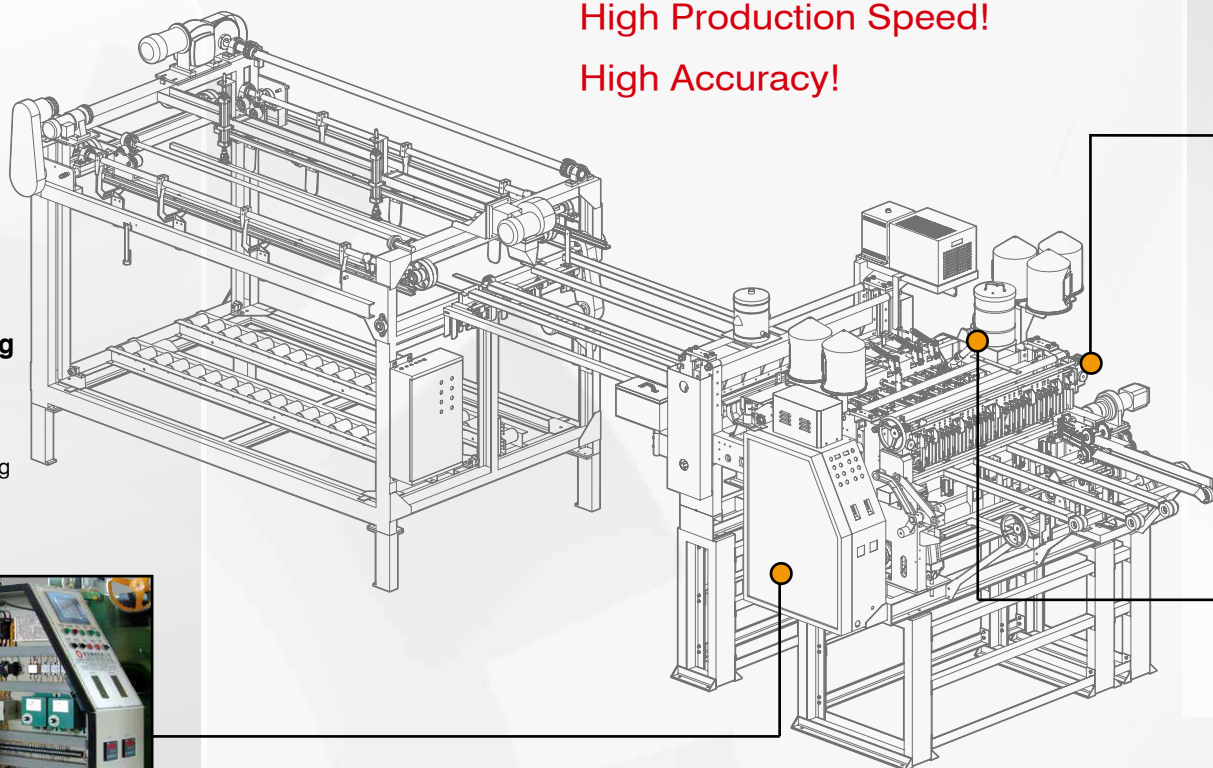
PLC Control Touch-sensing Screen for Easy Operation

- The machine motions are controlled by a high performance PLC combined with touch-sensing screen provide user-friendly operation for operator.



Well-Planned Control Circuit

- The electric control system consists of high quality electronic components, featuring maximum stability of control, long service life and easy maintenance.



Rear Feed Driven by Servo Motor

- The rear feed system is driven by a high performance servo motor, featuring fast start and stop controls. It also ensures high accuracy cut-to-size.



Cutting System Driven by Servo Motor

- Eliminate the use of conventional clutch/brake for cutting motion control, the cutting system on NCBS-4F is driven by a high performance servo motor. This not only provides high positioning accuracy, but also extends the knife life.

VCBS-4F



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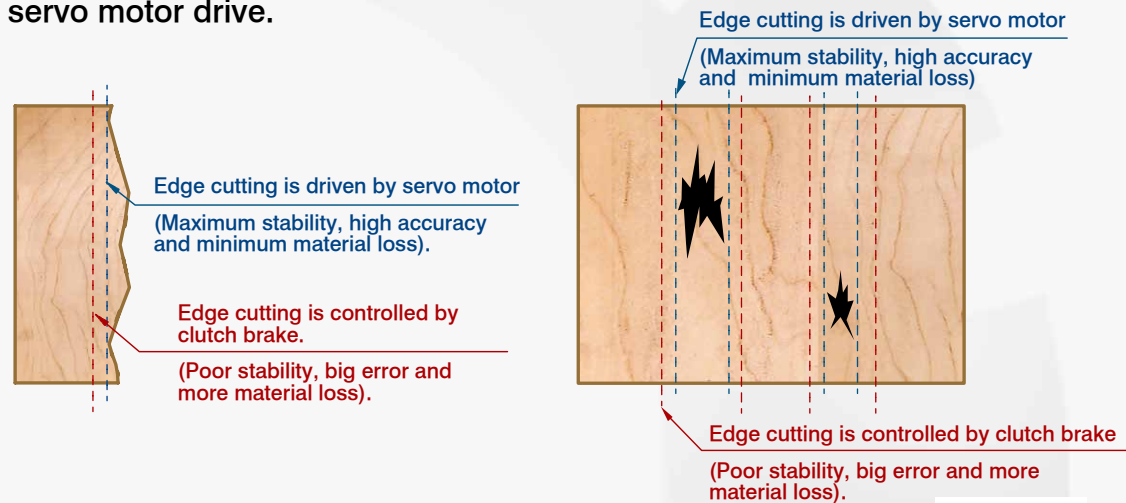
NC Servo Fully Automatic Veneer Core Builder

SERVO MOTOR DRIVE FOR POSITIONING OF CUT THE BENEFITS OF SERVO MOTOR DRIVE. (A comparison with conventional clutch brake control)

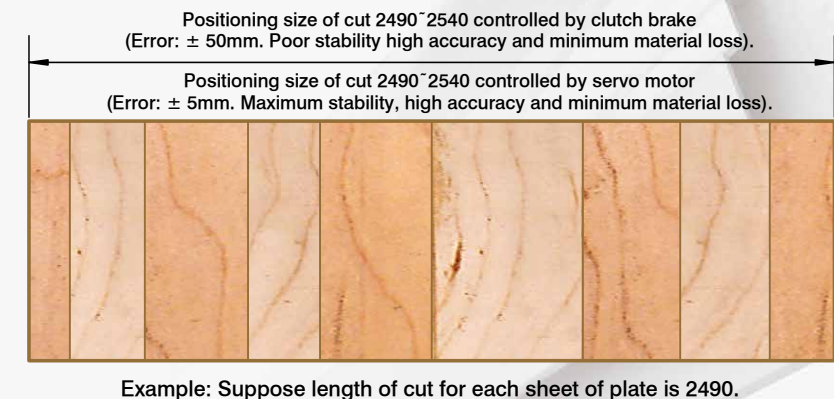
1. Synchronized start and maximum stability.
2. Higher cutting accuracy than that controlled by clutch brake.
(Increased wood utilization percentage)
3. Easy to operate.
4. Brake lining in clutch brake needs to be replaced once a year. Servo motor does not require parts replacement.



Comparison of edge cutting stability, cutting accuracy and material loss between conventional clutch brake control and servo motor drive.



Comparison of positioning cutting stability, cutting accuracy and material loss between conventional clutch brake control and servo motor drive.



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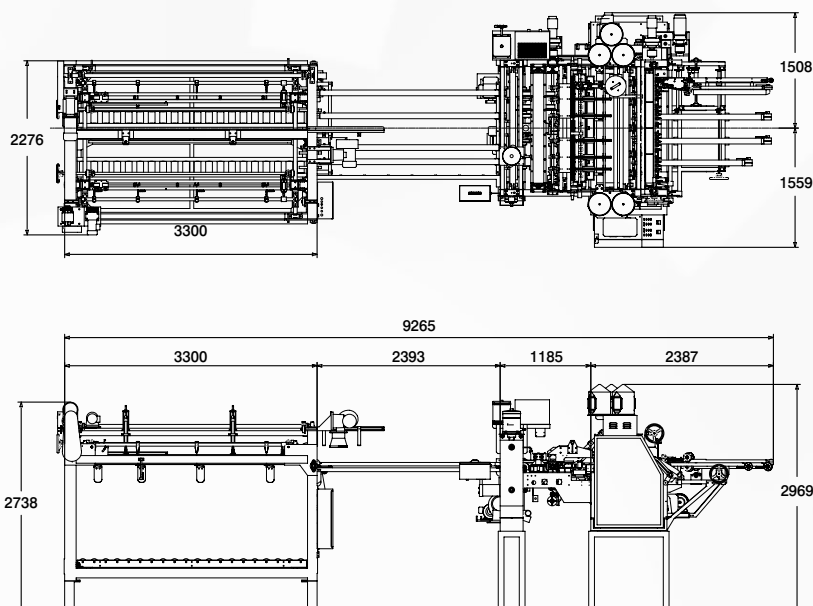


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NC Servo Fully Automatic Veneer Core Builder

VCBS-4F

Dimensional Drawings



Machine Specifications

Model	VCBS-4F
Length of knife	1350 mm
Working veneer width	968mm to 1270 mm (3ft. to 4ft.)
Veneer thickness range	1.5 mm to 4.0 mm
Feed speed	31 M/min. (Constant)
Feeding	2.2 kw x 2 sets
Glue applicator	0.4 kw
Full-size clipper	1.5 kw
Blower for cooling	0.75 kw
Cooler unit	460 w (AC200V)
Power	
Pump for cooler water	150 w (AC200V)
Heater fir hot melt glue	7.25 w (AC200V)
Random clipper	2.2 kw
Table lift for stacker	2.2 kw
Stacker conveyor	0.4 kw x 2 sets
Blower for stacker	0.4 kw
Area occupied	3.2M(W) x 12M(L)
Machine weight	N.W.7,500kgs (approx.)
Measurement	50m ² (approx.)

Optional Equipment

Air compressor
Motor: 3.7 kw
Air pressure: 6 kg/cm ²
Air flow: 60 liters/min



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Belt Sanding Equipment (AIR)



Germany-imported Air Spring

All sanding heads and bottom rollers are loaded by Germany-imported air springs. These advanced air springs greatly upgrade air loading stability.

FEATURES:

- Conveyor belt type feed system.
- Suitable for heavy sanding on thick panel.
- Power elevation of conveyor table.
- Digital controller for thickness indication.
- Feed speed is controlled by frequency inverter.
- Automatic brake in case of sanding belt breakage, insufficient air pressure, panel overlap or overload.
- Equipped with panel cleaning brush roller.



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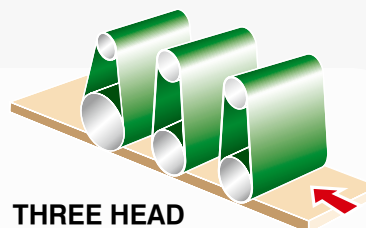


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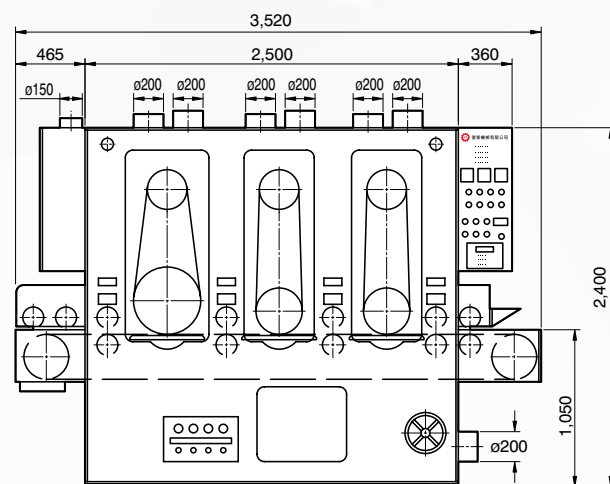
Belt Sanding Equipment (AIR)

FS48-AB3R

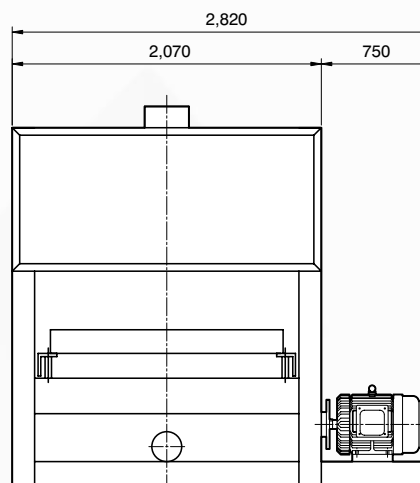
Dimensional Drawings



THREE HEAD



THREE-HEAD BELT SANDING EQUIPMENT (AIR)



Machine Specifications

Model	FS48-A3BR
Max. working width	1270 mm
Max. working height	125 mm
Feed rate, variable	30~90 MPM
Abrasive belt	1310 x 2615 mm
Motor of 1st head	75 HP
Motor of 2nd head	60 HP
Motor of 3rd head	50 HP
Iron main driving roller	ø310 x 1345 (L) mm x 1 PCS
Rubber main driving roller	ø310 x 1345 (L) mm x 1 PCS
Rubber main driving roller	ø450 x 1345 (L) mm x 1 PCS
Bottom roller	ø111 x 1400 (L) mm x 5 PCS
Press roller	ø165 x 1345 (L) mm x 6 PCS
Strained roller	ø265 x 1345 (L) mm x 3 PCS
Belt feeding roller	ø300 x 1400 (L) mm x 2 PCS
Brush roller	ø165 x 1345 (L) mm x 2 PCS
Feeding	15 HP
Lifting	1 HP
Panel brush	1 HP
Belt	7400 (L) x 1320 (W) mm x 1 pcs
Floor required	3520 x 2800 mm
Net weight	12000 kgs
Packing dimensions (LxWxH)	3970 x 3060 x 2970 mm



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Sanding Equipment



FEATURES:

- Roller type feed system.
- Suitable for light sanding on thin panel.
- Power elevation of roller table.
- Digital controller for thickness indication.
- Feed speed is controlled by frequency inverter.
- Automatic brake in case of sanding belt breakage, insufficient air pressure, panel overlap or overload.
- Equipped with panel cleaning brush roller.



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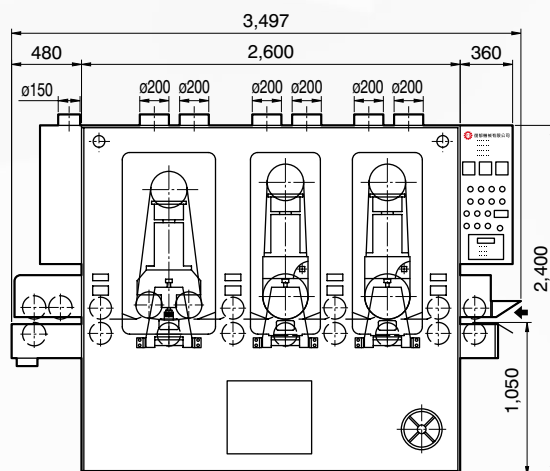
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Sanding Equipment

FS48 Sanding Series

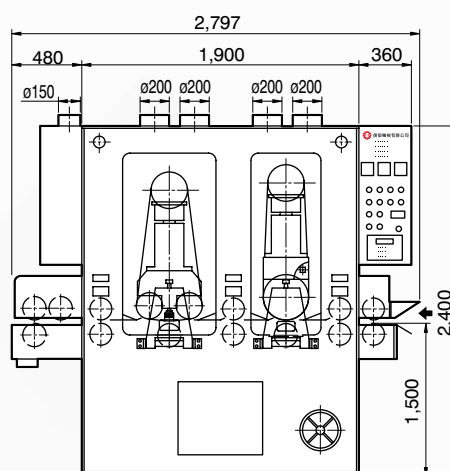
Dimensional Drawings

FS48-3R.RRP



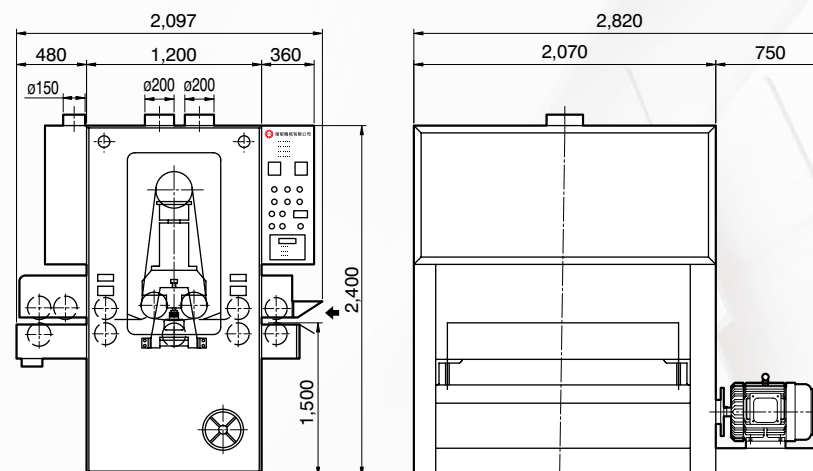
THREE-HEAD SANDING EQUIPMENT

FS48-2R.RP



TWO-HEAD SANDING EQUIPMENT

FS48.P



ONE-HEAD SANDING EQUIPMENT



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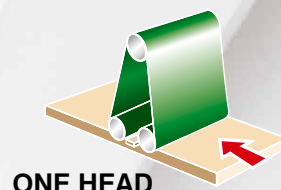
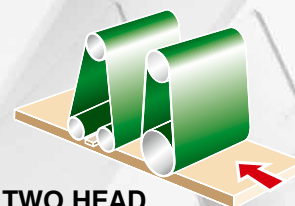
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Sanding Equipment

Machine Specifications

Model	FS48-3R.RRP	FS48-2R.RP	FS48-P
Max. working width	1270 mm	1270 mm	1270 mm
Max. working height	125 mm	125 mm	125 mm
Feed rate, variable	30~90 MPM	30~90 MPM	30~90 MPM
Abrasive belt	1310 x 2615 mm	1310 x 2615 mm	1310 x 2615 mm
Motor of 1st head	60 HP	50 HP	40 HP
Motor of 2st head	50 HP	40 HP	-
Motor of 3st head	40 HP	-	-
Iron main driving roller	ø310 x 1345 (L) mm x 1 PCS	-	-
Rubber main driving roller	ø310 x 1345 (L) mm x 1 PCS	ø310 x 1345 (L) mm x 1 PCS	-
Main driving roller	ø185 x 1345 (L) mm x 2 PCS	ø185 x 1345 (L) mm x 2 PCS	ø185 x 1345 (L) mm x 2 PCS
Strained roller	ø265 x 1345 (L) mm x 3 PCS	ø265 x 1345 (L) mm x 2 PCS	ø265 x 1345 (L) mm x 1 PCS
Bottom roller	ø165 x 1345 (L) mm x 9 PCS	ø165 x 1345 (L) mm x 7 PCS	ø165 x 1345 (L) mm x 5 PCS
Press roller	ø165 x 1345 (L) mm x 6 PCS	ø165 x 1345 (L) mm x 5 PCS	ø165 x 1345 (L) mm x 4 PCS
Platen	75 (W) x 1400 (L) mm x 1 PCS	75 (W) x 1400 (L) mm x 1 PCS	75 (W) x 1400 (L) mm x 1 PCS
Brush roller	ø165 x 1345 (L) mm x 1 PCS	ø165 x 1345 (L) mm x 1 PCS	ø165 x 1345 (L) mm x 1 PCS
Feeding	10 HP	7.5 HP	5 HP
Lifting / Panel brush	1 HP	1 HP	1 HP
Floor required	3670 x 2800 mm	2820 x 2800 mm	2345 x 2800 mm
Net weight	12000 kgs	8000 kgs	4500 kgs
Packing dimensions (LxWxH)	3970 x 3060 x 2970 mm	3848 x 3030 x 2835 mm	3365 x 2410 x 2835 mm

**ONE HEAD****TWO HEAD****THREE HEAD****FORRICH MECHANICS CO., LTD**

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Belt Sanding Equipment



FEATURES:

- Roller type feed system.
- Suitable for light sanding on thin panel.
- Power elevation of roller table.
- Digital controller for thickness indication.
- Feed speed is controlled by frequency inverter.
- Automatic brake in case of sanding belt breakage, insufficient air pressure, panel overlap or overload.
- Equipped with panel cleaning brush roller.



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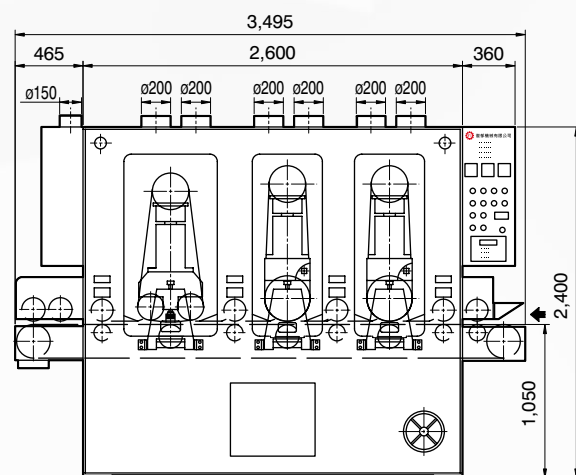
MECHANICS CO., LTD

Belt Sanding Equipment

FS48 Belt Sanding Series

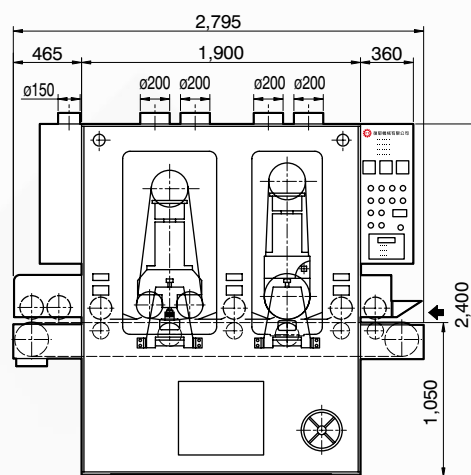
Dimensional Drawings

FS48-B3R



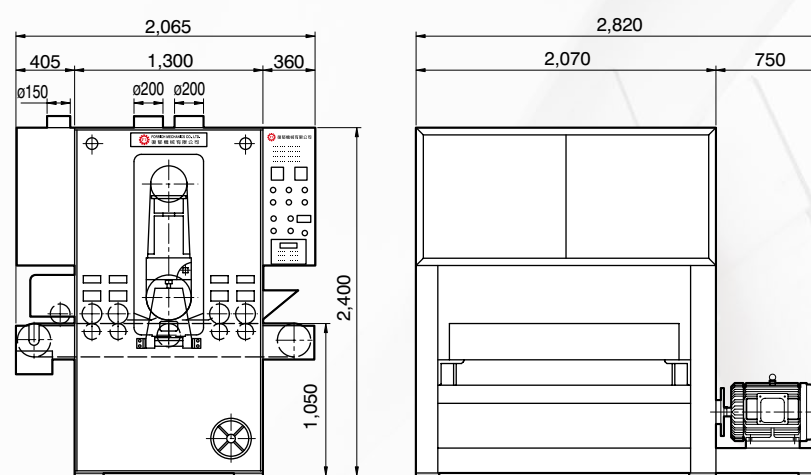
THREE-HEAD BELT SANDING EQUIPMENT

FS48-B2R



TWO-HEAD BELT SANDING EQUIPMENT

FS48-B1R



ONE-HEAD BELT SANDING EQUIPMENT



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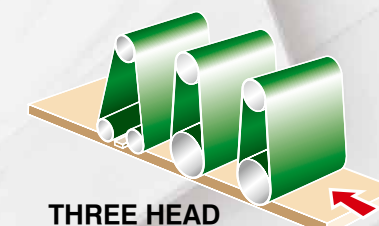
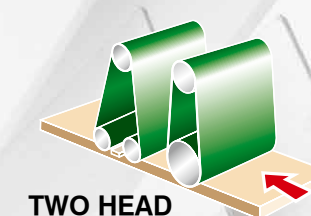
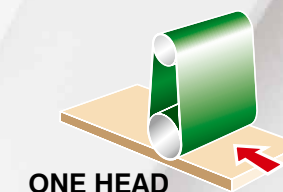
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Belt Sanding Equipment

Machine Specifications

Model	FS48-B3R	FS48-B2R	FS48-B1R
Max. working width	1270 mm	1270 mm	1270 mm
Max. working height	125 mm	125 mm	125 mm
Feed rate, variable	30~90 MPM	30~90 MPM	30~90 MPM
Abrasive belt	1310 x 2615 mm	1310 x 2615 mm	1310 x 2615 mm
Motor of 1st head	75 HP	75 HP	75 HP
Motor of 2nd head	60 HP	50 HP	-
Motor of 3rd head	50 HP	-	-
Iron main driving roller	ø310 x 1345 (L) mm x 1 PCS	ø310 x 1345 (L) mm x 1 PCS	ø310 x 1345 (L) mm x 1 PCS
Rubber main driving roller	ø310 x 1345 (L) mm x 1 PCS	-	-
Iron main driving roller	ø185 x 1345 (L) mm x 1 PCS	ø185 x 1345 (L) mm x 2 PCS	-
Bottom roller	ø111 x 1400 (L) mm x 5 PCS	ø111 x 1400 (L) mm x 4 PCS	ø111 x 1400 (L) mm x 4 PCS
Bottom roller	ø165 x 1350 (L) mm x 3 PCS	ø165 x 1345 (L) mm x 2 PCS	ø165 x 1345 (L) mm x 1 PCS
Press roller	ø165 x 1345 (L) mm x 6 PCS	ø165 x 1345 (L) mm x 5 PCS	ø165 x 1345 (L) mm x 4 PCS
Platen	75 (W) x 1400 (L) mm x 1 PCS	75 (W) x 1400 (L) mm x 1 PCS	-
Strained roller	ø265 x 1345 (L) mm x 3 PCS	ø265 x 1345 (L) mm x 2 PCS	ø265 x 1345 (L) mm x 1 PCS
Belt feeding roller	ø265 x 1400 (L) mm x 2 PCS	ø265 x 1400 (L) mm x 2 PCS	ø229 x 1400 (L) mm x 2 PCS
Belt	7400 (L) x 1320 (W) mm x 1 PCS	5750 (L) x 1320 (W) mm x 1 PCS	4300 (L) x 1320 (W) mm x 1 PCS
Feeding	10 HP	10 HP	10 HP
Lifting / Panel brush	1 HP	1 HP	1 HP
Floor required	3670 x 2800 mm	2820 x 2800 mm	2345 x 2800 mm
Net weight	12000 KGS	8000 KGS	4500 KGS
Packing dimensions (LxWxH)	3970 x 3060 x 2970 mm	3848 x 3030 x 2835 mm	3365 x 2410 x 2835 mm

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FORRICH
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Belt Bottom Sanding Equipment



FEATURES:

- Choice of roller type or conveyor belt type feed system.
- Especially suitable for plywood.
- Power elevation of feed table.
- Digital controller for thickness indication.
- Feed speed is controlled by frequency inverter.
- Automatic brake in case of sanding belt breakage, insufficient air pressure, panel overlap or overload.
- Equipped with panel cleaning brush roller.



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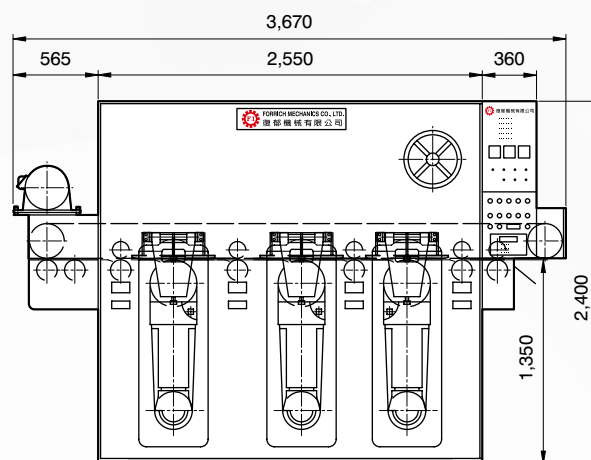
MECHANICS CO., LTD

Belt Bottom Sanding Equipment

FS48 Belt Bottom Sanding Series

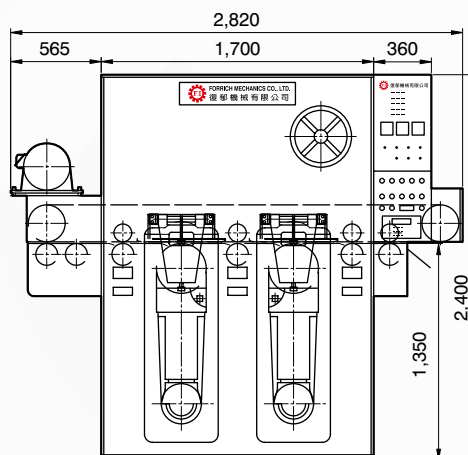
Dimensional Drawings

FS48-B3BR



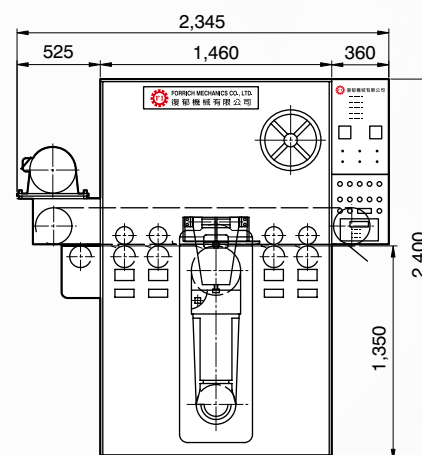
THREE - HEAD BELT BOTTOM SANDING EQUIPMENT

FS48-B2BR

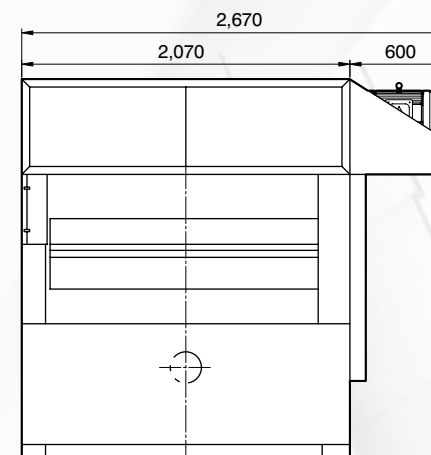


TWO-HEAD BELT BOTTOM SANDING EQUIPMENT

FS48-B1BR



ONE-HEAD BELT BOTTOM SANDING EQUIPMENT



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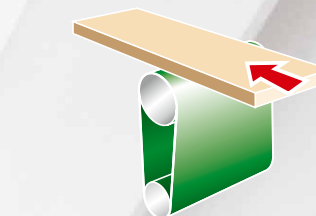
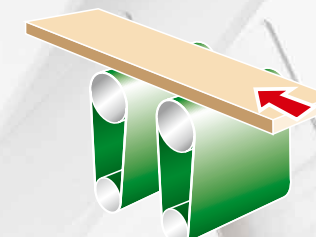
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MECHANICS CO., LTD

Belt Bottom Sanding Equipment

Machine Specifications

Model	FS48-B3BR	FS48-B2BR	FS48-B1BR
Max. working width	1270 mm	1270 mm	1270 mm
Max. working height	1.8~30 mm	1.8~30 mm	1.8~30 mm
Feed rate, variable	30~90 MPM	30~90 MPM	30~90 MPM
Motor of 1st head	75 HP	75 HP	75 HP
Motor of 2st head	60 HP	50 HP	-
Motor of 3st head	50 HP	-	-
Main driving roller	ø310 x 1345 (L) mm x 1 PCS	ø310 x 1345 (L) mm x 1 PCS	ø310 x 1345 (L) mm x 1 PCS
Rubber roller	ø310 x 1345 (L) mm x 2 PCS	ø310 x 1345 (L) mm x 1 PCS	-
Belt feeding roller	ø300 x 1400 (L) mm x 2 PCS	ø300 x 1400 (L) mm x 2 PCS	ø265 x 1400 (L) mm x 2 PCS
Bottom roller	ø111 x 1400 (L) mm x 5 PCS	ø111 x 1400 (L) mm x 4 PCS	ø111 x 1400 (L) mm x 4 PCS
Brush roller	ø165 x 1345 (L) mm x 1 PCS	ø165 x 1345 (L) mm x 1 PCS	ø165 x 1345 (L) mm x 1 PCS
Press roller	ø165 x 1345 (L) mm x 6 PCS	ø165 x 1345 (L) mm x 5 PCS	ø165 x 1345 (L) mm x 4 PCS
Floating table	500 (W) x 1400 (L) mm x 3 PCS	500 (W) x 1400 (L) mm x 2 PCS	500 (W) x 1400 (L) mm x 1 PCS
Strained roller	ø265 x 1345 (L) mm x 3 PCS	ø265 x 1345 (L) mm x 2 PCS	ø265 x 1345 (L) mm x 1 PCS
Feeding	15 HP	10 HP	7.5 HP
Blow motor	3 HP	2 HP	2 HP
Lifting / Panel brush	1 HP	1 HP	1 HP
Floor require	3670 x 2800 mm	2820 x 2800 mm	2345 x 2800 mm
Belt	1320 (W) x 7400 (L) mm x 1 PC	1320 (W) x 5800 (L) mm x 1 PC	1320 (W) x 4300 (L) mm x 1 PC
Net weight	12000 KGS	8500 KGS	4800 KGS
Packing dimensions (LxWxH)	3970 x 3060 x 2970 mm	3848 x 3030 x 2835 mm	3365 x 2410 x 2835 mm

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FORRICH

MECHANICS CO., LTD

Bottom Sanding Equipment



FEATURES:

- Choice of roller type or conveyor belt type feed system.
- Especially suitable for plywood.
- Power elevation of feed table.
- Digital controller for thickness indication.
- Feed speed is controlled by frequency inverter.
- Automatic brake in case of sanding belt breakage, insufficient air pressure, panel overlap or overload.
- Equipped with panel cleaning brush roller.



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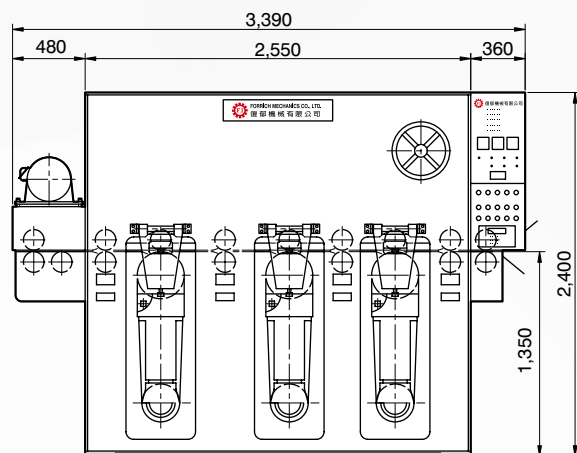
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Bottom Sanding Equipment

FS48 Bottom Sanding Series

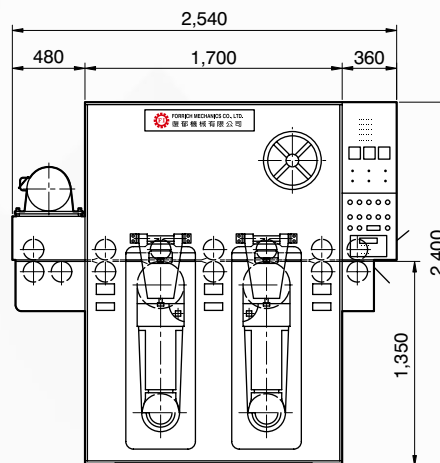
Dimensional Drawings

FS48-3BR



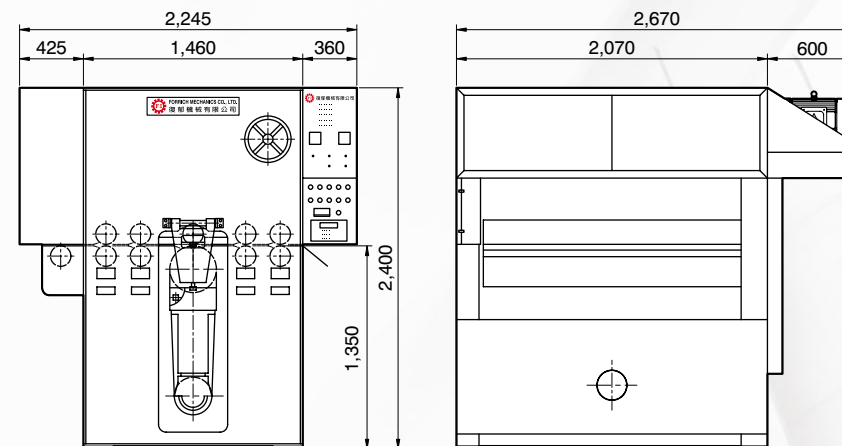
THREE-HEAD BOTTOM SANDING EQUIPMENT

FS48-2BR



TWO-HEAD BOTTOM SANDING EQUIPMENT

FS48-1BR



ONE-HEAD BOTTOM SANDING EQUIPMENT



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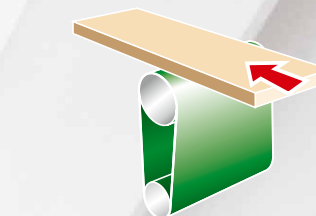
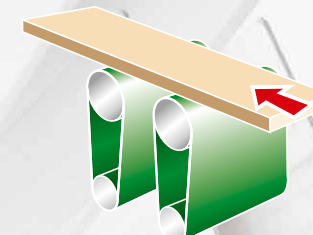
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MECHANICS CO., LTD

Bottom Sanding Equipment

Machine Specifications

Model	FS48-3BR	FS48-2BR	FS48-1BR
Max. working width	1270 mm	1270 mm	1270 mm
Max. working height	125 mm	125 mm	125 mm
Feed rate, variable	30~90 MPM	30~90 MPM	30~90 MPM
Abrasive belt	1310 x 2615 mm	1310 x 2615 mm	1310 x 2615 mm
Motor of 1st head	75 HP	75 HP	75 HP
Motor of 2nd head	60 HP	50 HP	-
Motor of 3rd head	50 HP	-	-
Iron main driving roller	ø310 x 1345 (L) mm x 1 PCS	ø310 x 1345 (L) mm x 1 PCS	ø310 x 1345 (L) mm x 1 PCS
Rubber main driving roller	ø310 x 1345 (L) mm x 2 PCS	ø310 x 1345 (L) mm x 1 PCS	-
Bottom roller	ø165 x 1345 (L) mm x 9 PCS	ø165 x 1345 (L) mm x 7 PCS	ø165 x 1345 (L) mm x 5 PCS
Press roller	ø165 x 1345 (L) mm x 6 PCS	ø165 x 1345 (L) mm x 5 PCS	ø165 x 1345 (L) mm x 4 PCS
Brush roller	ø165 x 1345 (L) mm x 1 PCS	ø165 x 1345 (L) mm x 1 PCS	ø165 x 1345 (L) mm x 1 PCS
Strained roller	ø265 x 1345 (L) mm x 3 PCS	ø265 x 1345 (L) mm x 2 PCS	ø265 x 1345 (L) mm x 1 PCS
Feeding	15 HP	7.5 HP	7.5 HP
Lifting	1 HP	1 HP	1 HP
Panel brush	1 HP	1 HP	1 HP
Floor required	3670 x 2800 mm	2820 x 2800 mm	2345 x 2800 mm
Net weight	12000 KGS	8000 KGS	4500 KGS
Packing dimensions (LxWxH)	4500 x 3030 x 2835 mm	3848 x 3030 x 2835 mm	3365 x 2410 x 2835 mm

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FORRICH
MECHANICS CO., LTD

Cold Press



FEATURES:

- Extremely rigid machine structure assures maximum stability without deformation.
- Piston rod is precision machined from white cast iron that greatly upgrades wear-resistance capability.



- Without Auto Feeding Conveyor.



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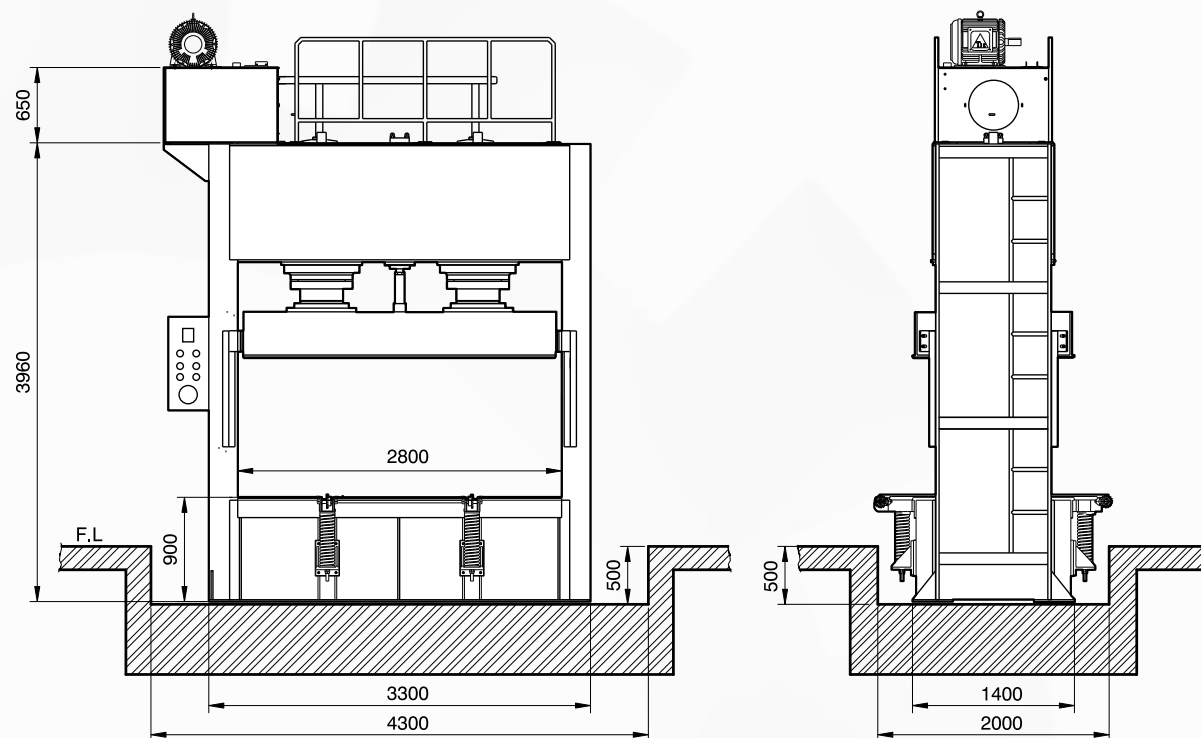


FORRICH
MECHANICS CO., LTD

Cold Press

CP Series

Dimensional Drawings



Machine Specifications

Model	CP
Size of platen	1400 x 2700 mm
Sizes of product	4' x 8'
Pressing capacity	500 tons
Average pressure	16.8 kg/cm ²
Main rams	375 mm x 2 PCS
Raising cylinder Dia. x No.	100 mm x 1 PC
Opening distance	300~1200 mm
Pressing stroke (Max.)	900 mm
Platen up-down speed	5000 mm/min
Pressing speed	150 mm/min
Hydraulic pump motor	11 KW x 6P
Conveyor motor	1.5 KW x 4P



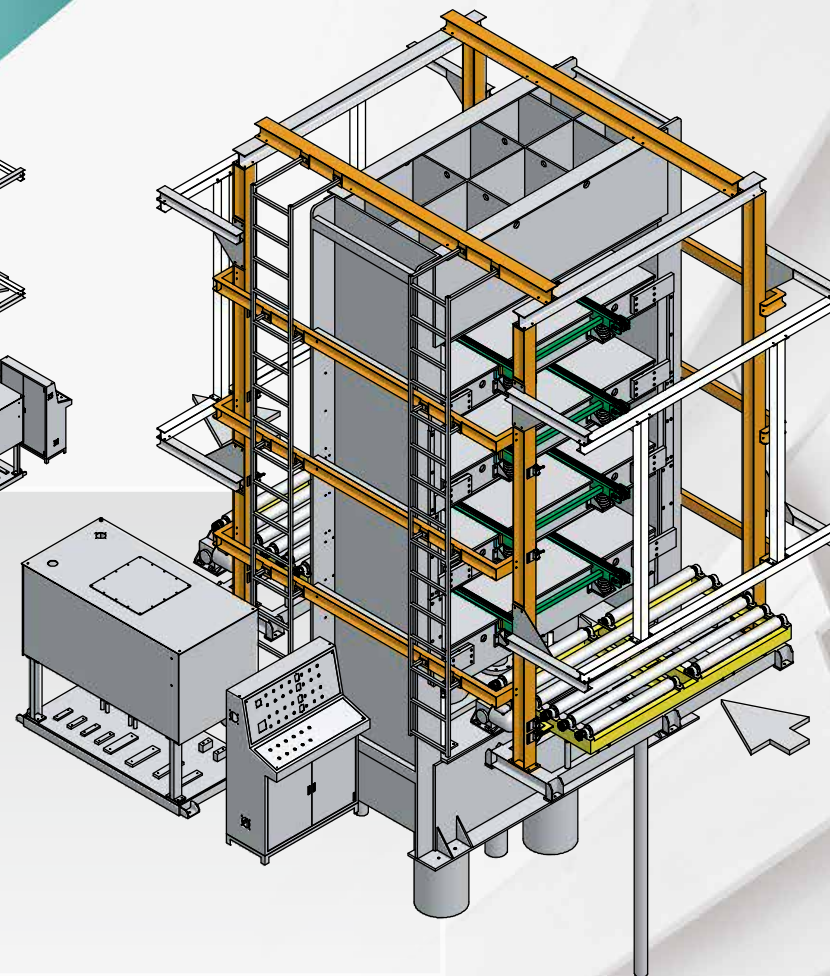
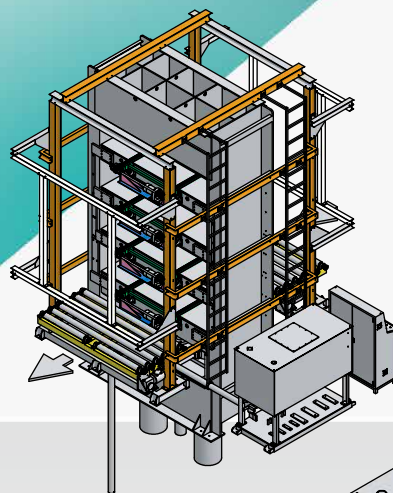
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FORRICH
MECHANICS CO., LTD

Cold Press (4 Layer)



FEATURES:

- Highly rigid mechanical structure. Stable and not deformed.
- The hydraulic cylinder rod is precisely machined from white cast iron, which greatly improves the wear resistance.



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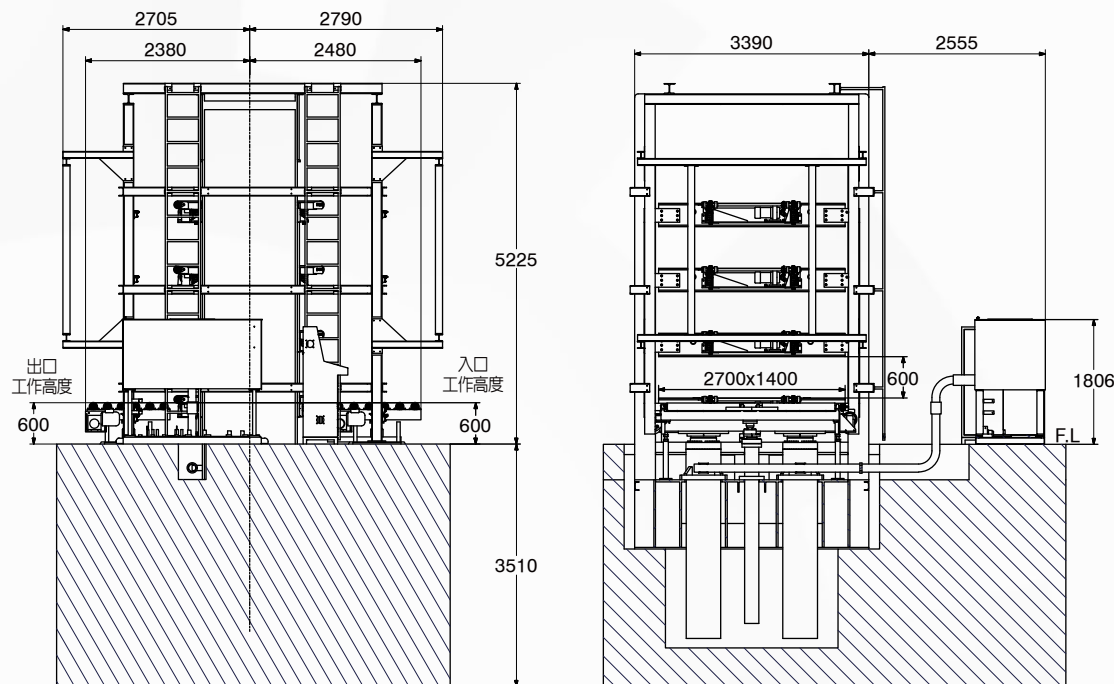
FORRICH

MECHANICS CO., LTD

Cold Press (4 Layer)

CP Series

Dimensional Drawings



Machine Specifications

Model	CP-4
Size of platen	1350 x 2700 x 250 mm x 4PCS
Sizes of product	4' x 8'
Pressing capacity	500 tons
Average pressure	16.8 kg/cm ²
Main rams	375 mm x 2 PCS
Raising cylinder Dia. x No.	80 mm x 2 PC
Opening distance	550 mm
Pressing stroke (Max.)	900 mm
Platen up-down speed	5000 mm/min
Pressing speed	150 mm/min
Hydraulic pump motor	11 KW x 6P
Conveyor motor	1.5 KW x 4P



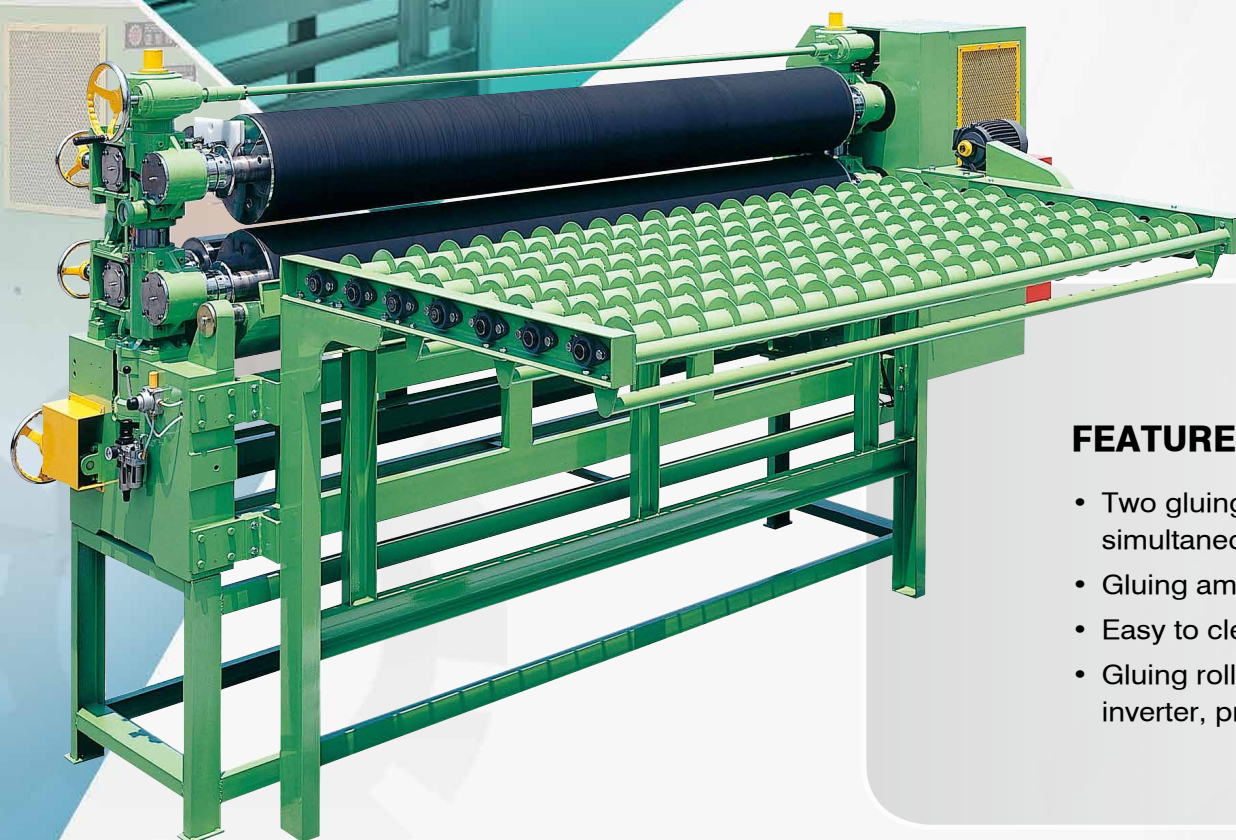
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FORRICH
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Double-Face Glue Spreader



FEATURES:

- Two gluing rollers provide double sides gluing simultaneously.
- Gluing amount is convenient and fast to adjust.
- Easy to clean gluing rollers.
- Gluing roller rotation is controlled by frequency inverter, providing variable speed change.



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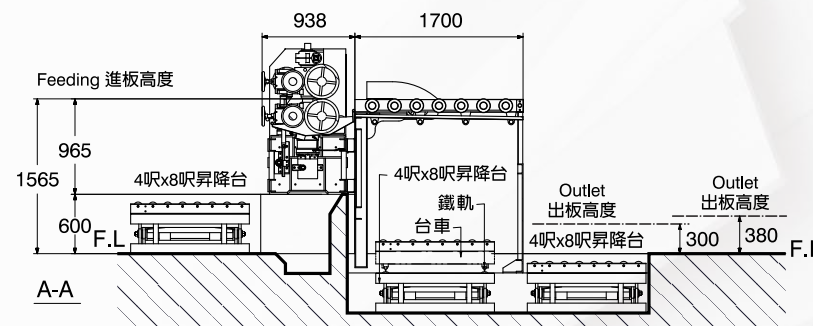
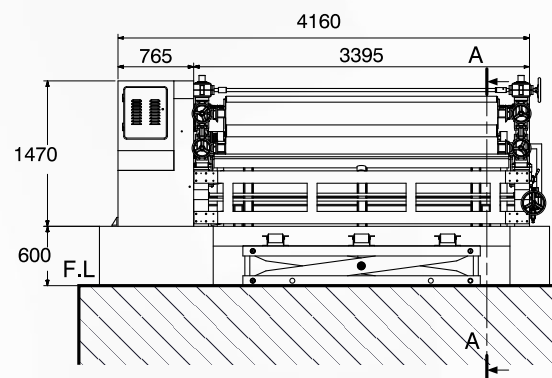
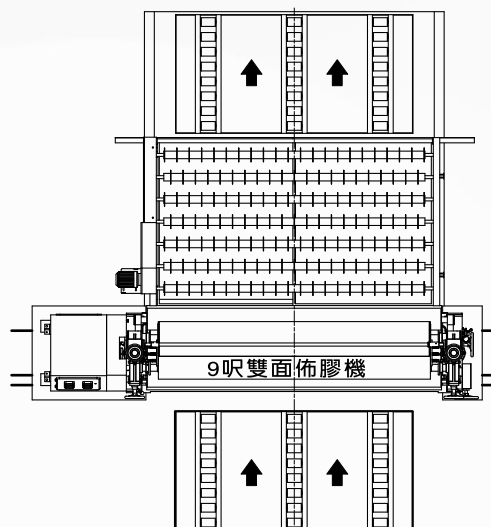
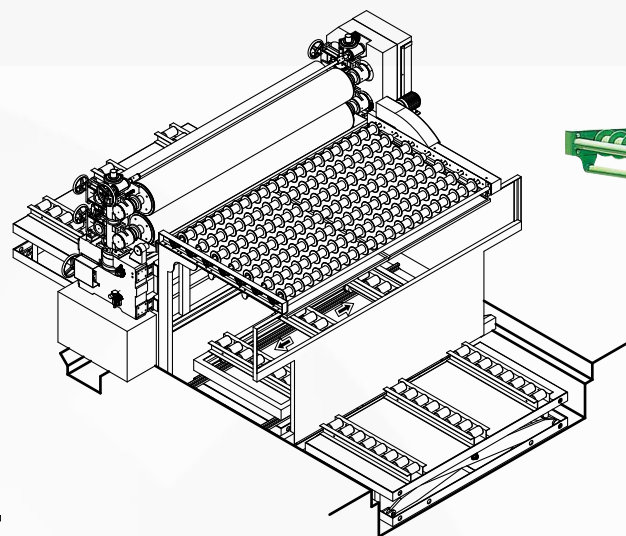
FORRICH

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Double-Face Glue Spreader

BDRC Series

Dimensional Drawings



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**FORRICH**

MECHANICS CO., LTD

Double-Face Glue Spreader

BDRC Series

Machine Specifications

Model		BDRC-7F	BDRC-9F	BDRC-10F
Main driving rollers		ø350 x 2130 mm (L) x 2 PCS	ø350 x 2730 mm (L) x 2 PCS	ø350 x 3050 mm (L) x 2 PCS
Doctor roller		ø230 x 2130 mm (L) x 2 PCS	ø230 x 2730 mm (L) x 2 PCS	ø230 x 3050 mm (L) x 2 PCS
Clearance between rubber rolls		0~55 by handle	0~55 by handle	0~55 by handle
Motor	Outfeed conveyor	1.5 Kw x 4 P	1.5 Kw x 4 P	1.5 Kw x 4 P
	Main motor for rolls drive	5.5 Kw x 4 P	5.5 Kw x 4 P	7.5 Kw x 4 P
Machine dimension (LxWxH)		3655 x 1010 x 1700 mm	4255 x 1010 x 1700 mm	4555 x 1010 x 1700 mm
Spare part: Main driving rollers		ø350 x 2130 mm (L) x 2 PCS	ø350 x ø2730 (L) mm x 2 PCS	ø350 x ø3050 (L) mm x 2 PCS

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FORRICH
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Z Type-Face Glue Spreader



FEATURES:

- The wheels are arranged in a Z-shape to make glue on the wooden board.
- Two gluing rollers provide double sides gluing simultaneously.
- Gluing amount is convenient and fast to adjust.
- Easy to clean gluing rollers.
- Gluing roller rotation is controlled by frequency inverter, providing variable speed change.



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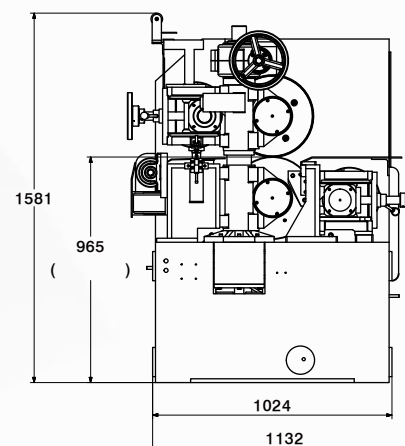
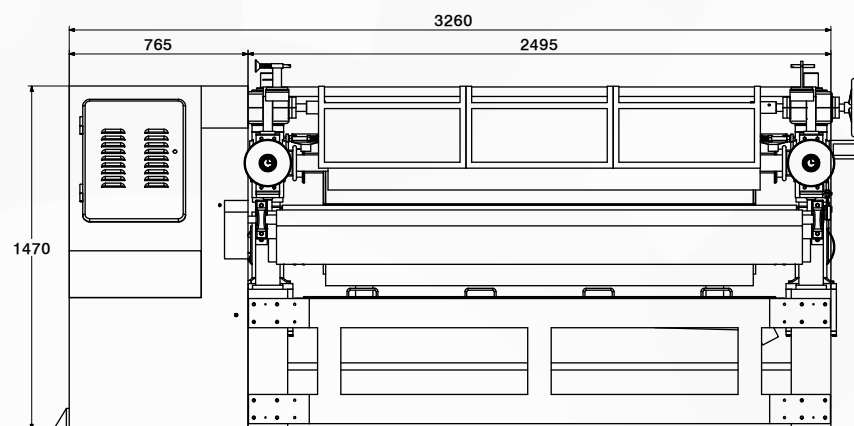


FORRICH
MECHANICS CO., LTD

Z Type-Face Glue Spreader

Z TYPE-5 Series

Dimensional Drawings



Machine Specifications

Model	Z Type-5
Motor	5 HP x 1 unit
Rubber wheel diameter	ø350 x 1500 mml x 2 PCS
Contact wheel diameter	ø230 x 1500 mml x 2 PCS
Wheel connection	Z type



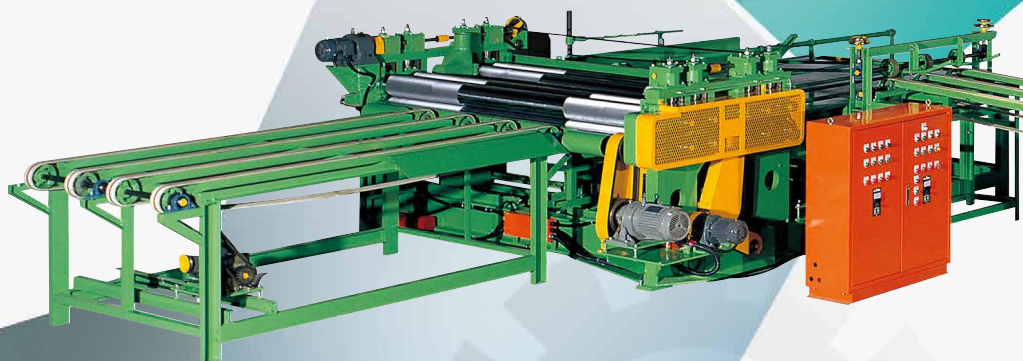
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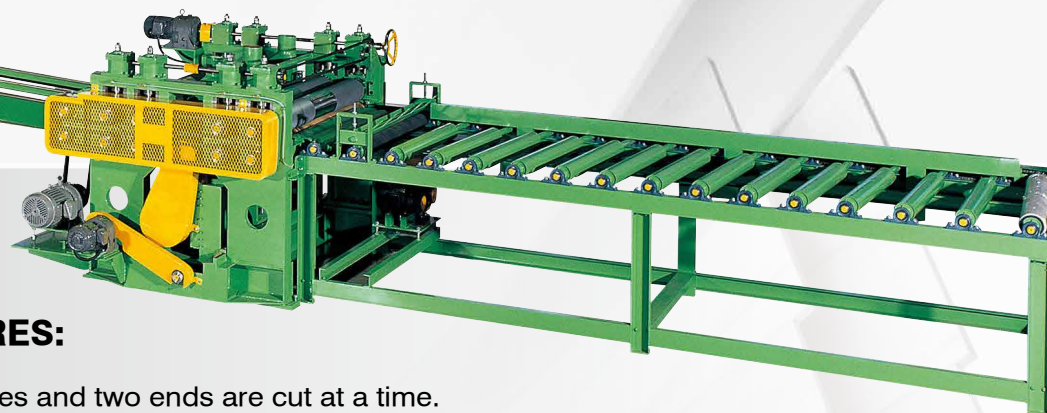


FORRICH
MECHANICS CO., LTD

Fully Automatic Plywood Double Saw



FI-4•8



FEATURES:

- Two sides and two ends are cut at a time.
- Fully automatic cutting operation.
- High efficiency, high productivity.
- Dependable performance, minimum trouble.



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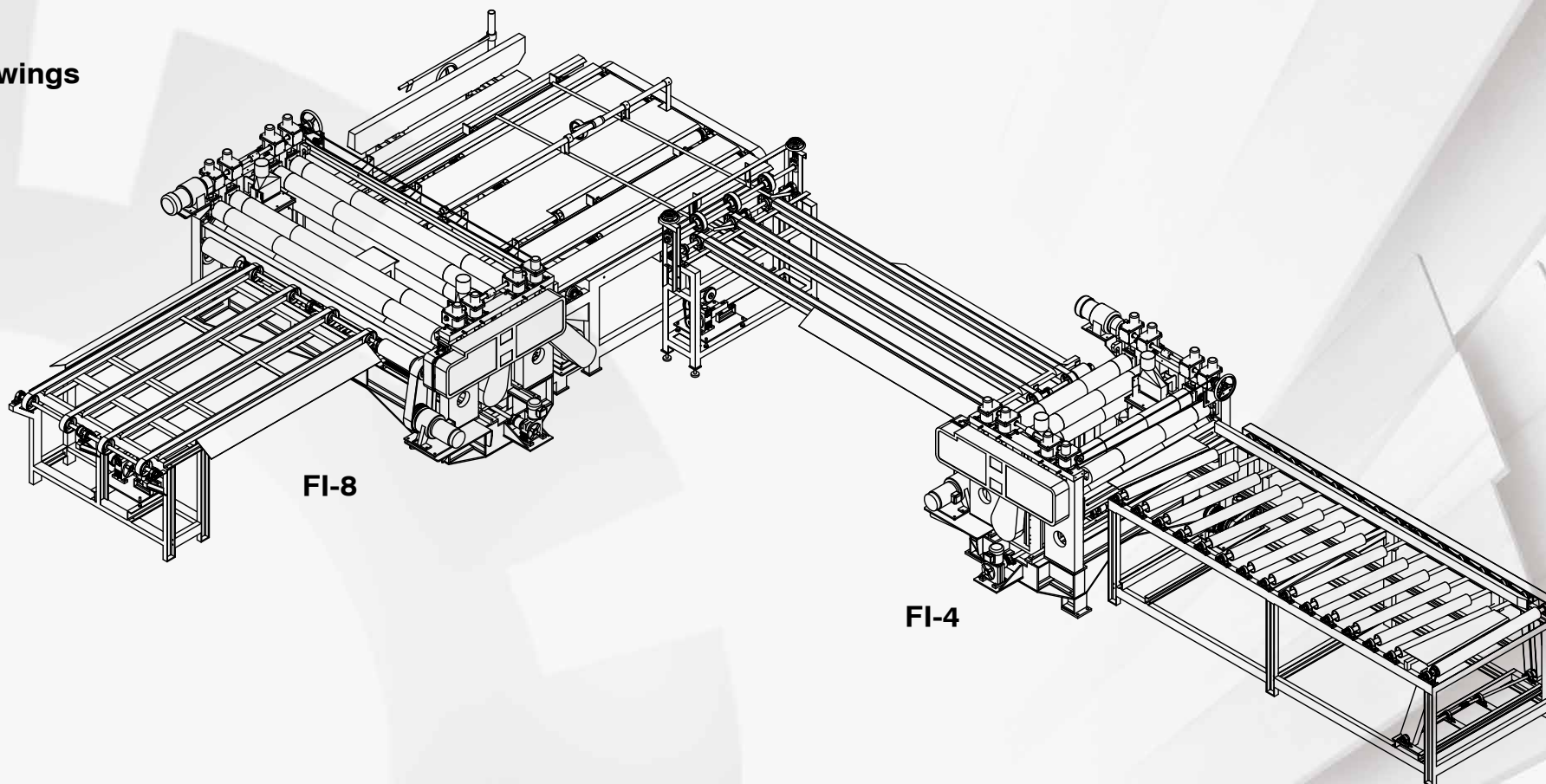


FORRICH
MECHANICS CO., LTD

Fully Automatic Plywood Double Saw

FI Series

Exterior Drawings



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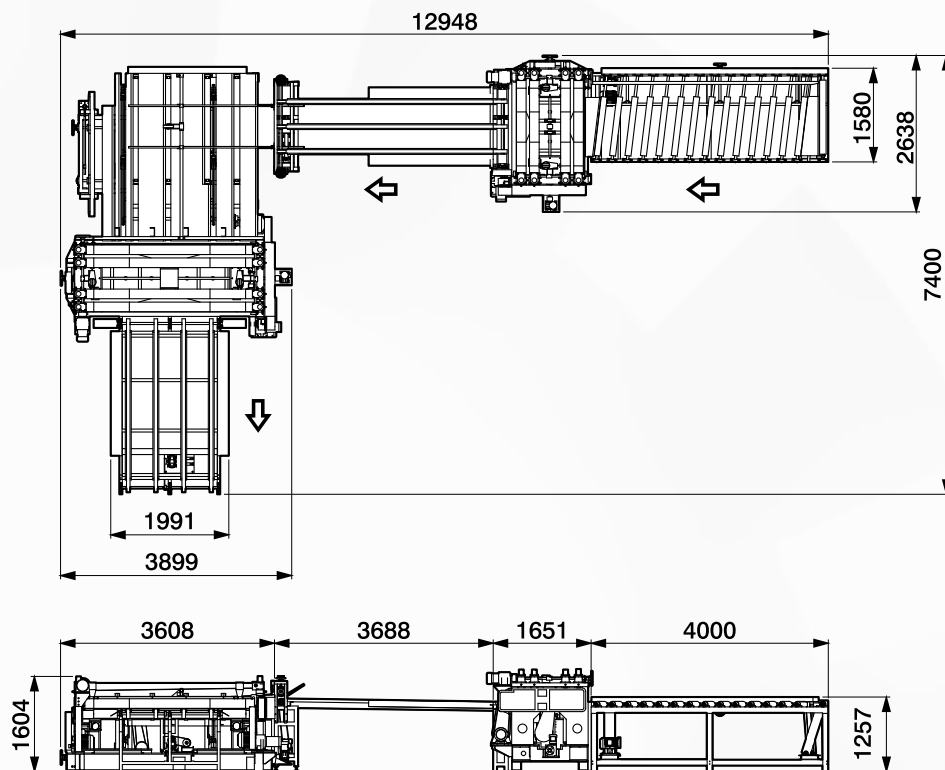


FORRICH
MECHANICS CO., LTD

Fully Automatic Plywood Double Saw

FI Series

Dimensional Drawings



Machine Specifications

Model	FI-4	FI-8
Cutting size	750~1250 mm	1000~2500 mm
Thickness of cut	3~25 mm	3~25 mm
Circular saws (Dia. x No.)	305 mm x 2 sets	305 mm x 2 sets
Saw arbor speed	7000 R.P.M.	7000 R.P.M.
Feeding speed (Variable)	25~100 m/min	25~100 m/min
For circular saws	7.5 KW x 2P x 2 sets	7.5 KW x 2P x 2 sets
For feeding	3.7 KW x 4P	3.7 KW x 4P
For elevating upper roll	0.75 KW x 4P x 1/30	0.75 KW x 4P x 1/30
For positioning width	0.75 KW x 4P x 1/30	0.75 KW x 4P x 1/30



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FORRICH
MECHANICS CO., LTD

Chain Trimming Machine



FI-4•8

FEATURES:

- Two sides and two ends are cut at a time.
- Fully automatic cutting operation.
- High efficiency, high productivity, low failure rate.
- High precision.
- Avoid Board Crushing.



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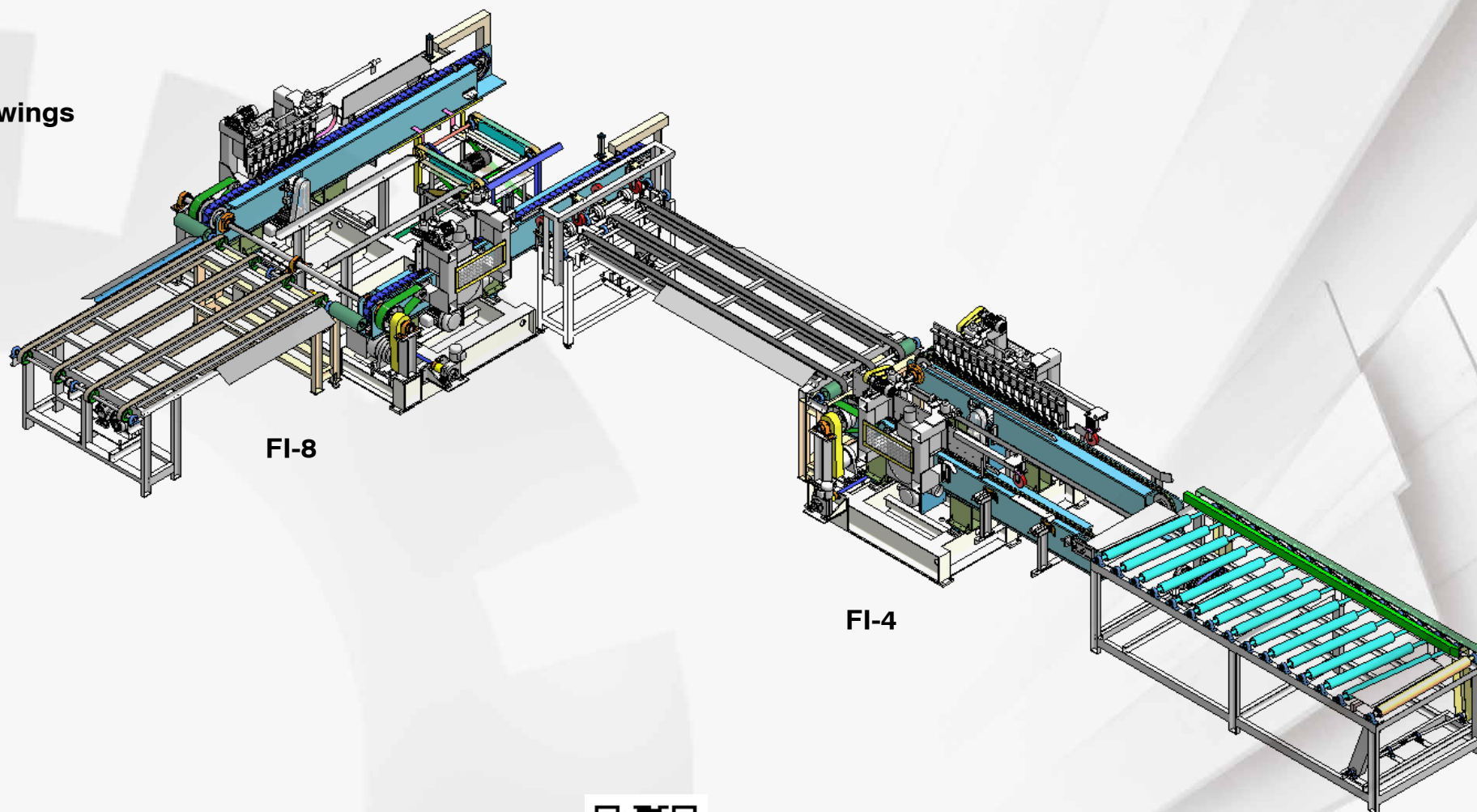


FORRICH
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Chain Trimming Machine

FI Series

Exterior Drawings



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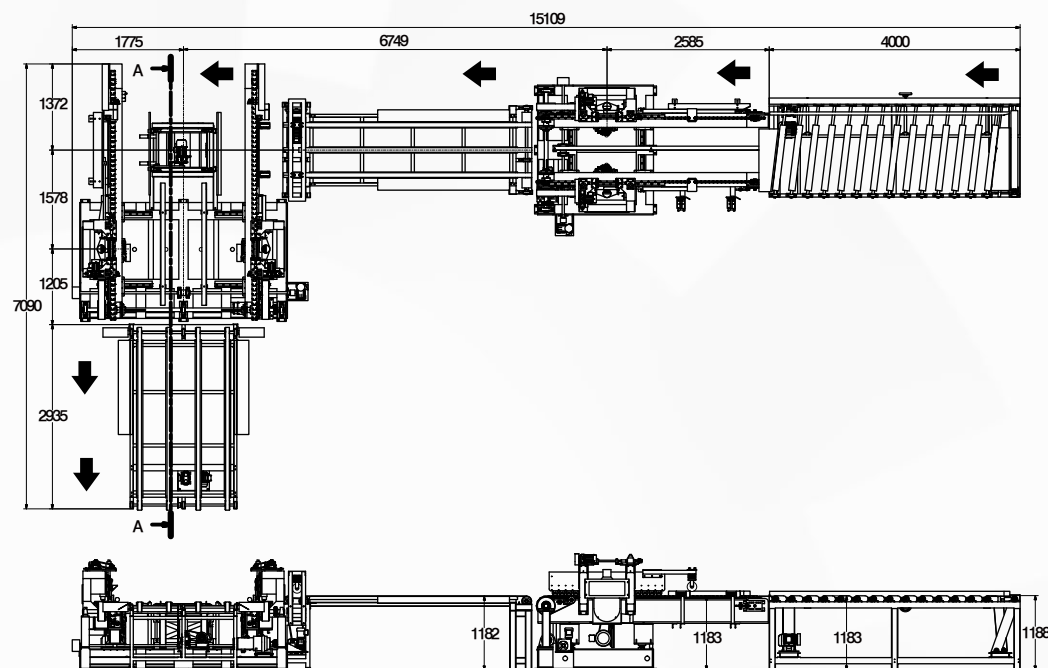


FORRICH
MECHANICS CO., LTD

Chain Trimming Machine

FI Series

Dimensional Drawings



Machine Specifications

Model	FI-4	FI-8
Cutting size	750~1250 mm	1000~2500 mm
Thickness of cut	3~25 mm	3~25 mm
Circular saws (Dia. x No.)	355 mm	355 mm
Saw arbor speed	6500 R.P.M.	6500 R.P.M.
Feeding speed (Variable)	30~90 m/min	30~90 m/min
For circular saws	7.5 KW	7.5 KW
For feeding	5.5 KW	5.5 KW
For elevating upper roll	0.75 KW	0.75 KW
For positioning width	0.75 KW	0.75 KW



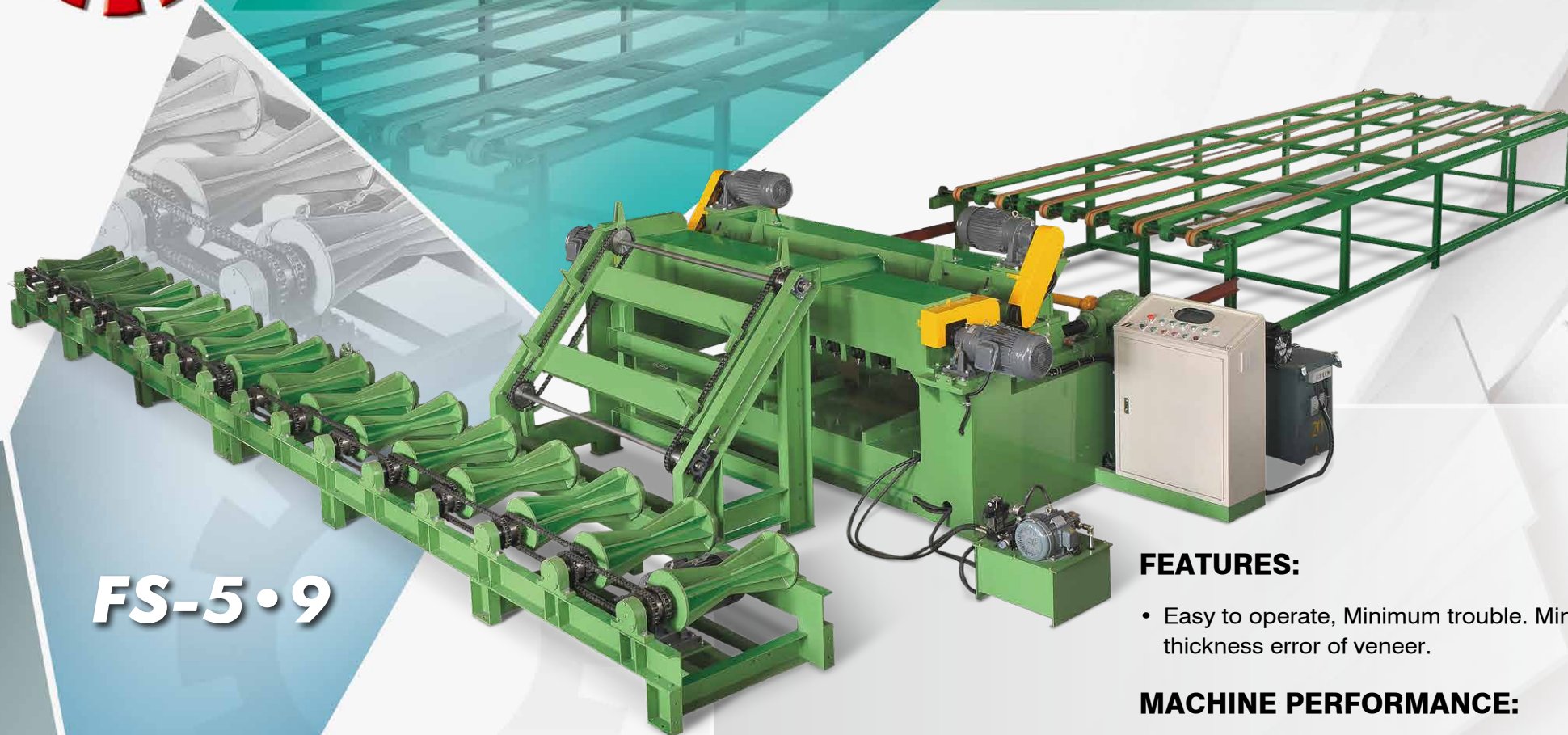
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FORRICH
MECHANICS CO., LTD

Log Turning Production Line



FS-5-9

FEATURES:

- Easy to operate, Minimum trouble. Minimum thickness error of veneer.

MACHINE PERFORMANCE:

- For planing the debarked log into veneers.



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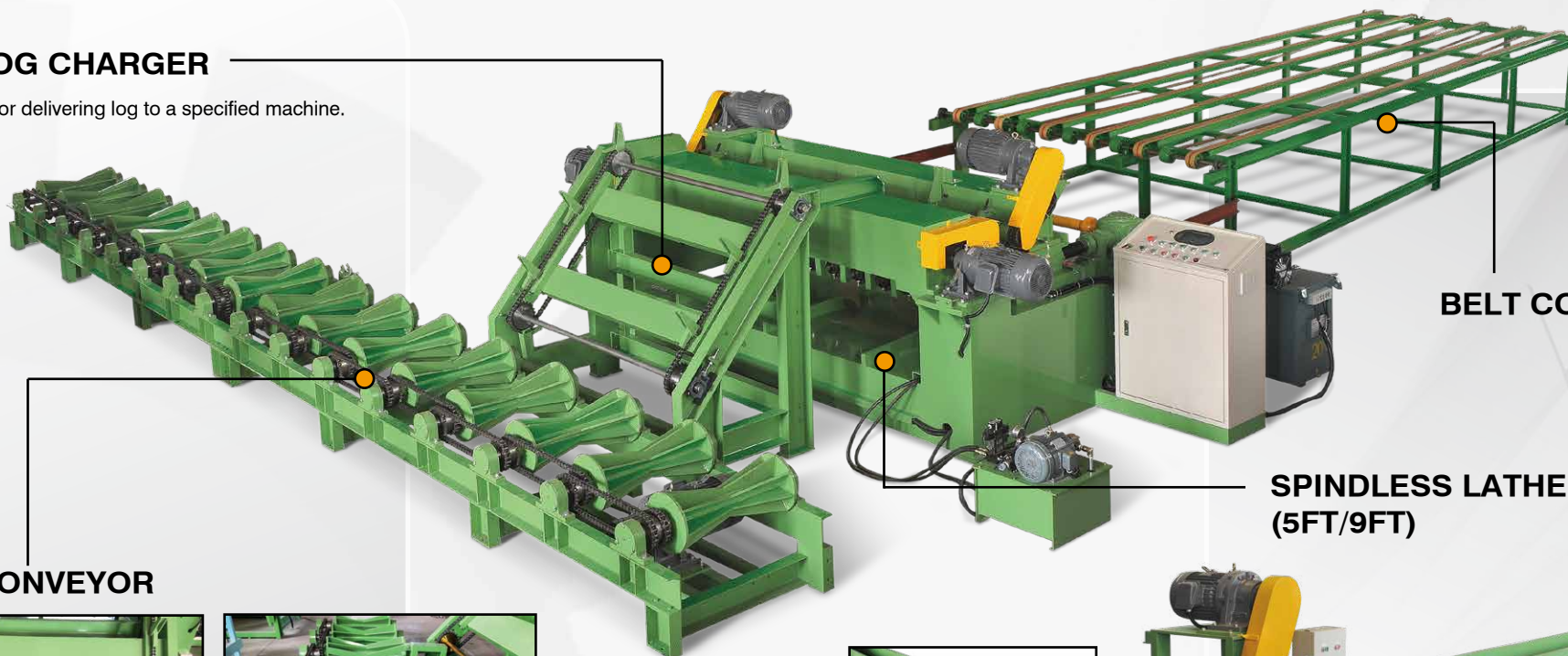
FORRICH

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Log Turning Production Line

LOG CHARGER

- For delivering log to a specified machine.



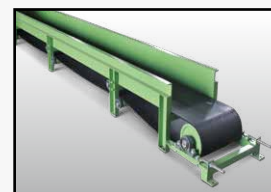
BELT CONVEYOR

SPINDLESS LATHE MACHINE (5FT/9FT)

LOG CONVEYOR



- For delivering log to the log charger.



WASTE CONVEYOR

- For delivering Waste to a specified area.



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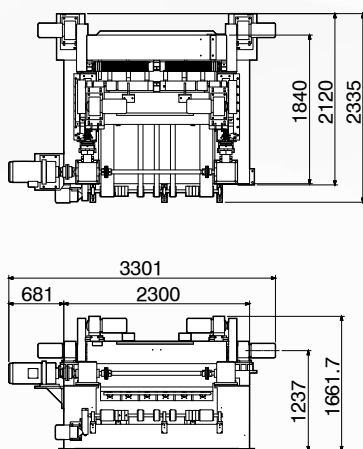
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Log Turning Production Line

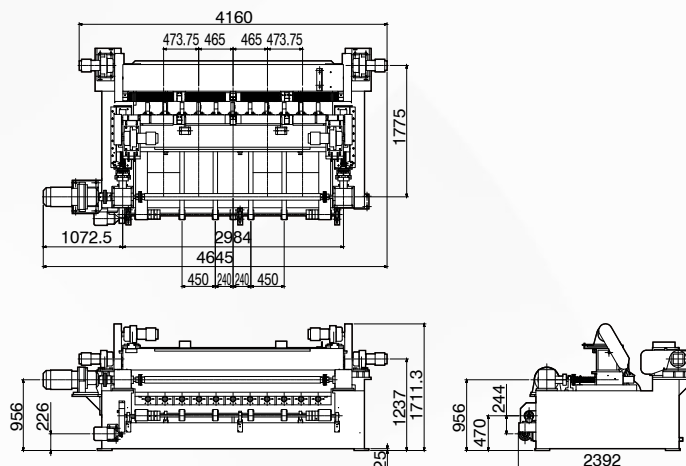
FS Series

Dimensional Drawings

FS-5



FS-9



Machine Specifications

Model	FS-5	FS-9
Table size (LxWxH)	1630 x 430 x 807 mm	1735 x 430 x 807 mm
Delivery motor	10 HP x 4 PCS	10 HP x 4 PCS
Feed motor	5.5 kw	11 kw
Cutting speed	50 m/min	50 m/min
Cutting thickness	1.0~4.0 mm	0.4~2.0 mm
Cutting diameter	280Ø×1440L mm	380Ø×2550L mm
Size after cut	35Ø	60Ø
Knife size	1450 x 175 x 17 mm	2700 x 175 x 17 mm
Net weight	6500 kg	10000 kg
Hydraulic tool holder	3 HP	3 HP
Tooth edge	2 mm	2 mm

Model	Log Conveyor	Log Charger	Waste Conveyor
Delivery motor	10 HP	2 HP	10 HP



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FORRICH
MECHANICS CO., LTD

Debarker (5FT / 9FT)



FD-5



FEATURES:

- Easy to operate. Minimum trouble.
- Designed for removing barks of a log.



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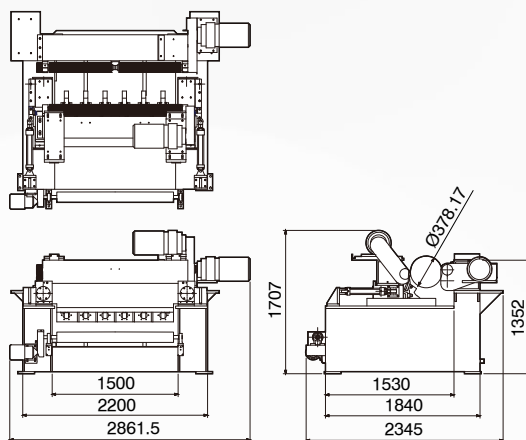
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Debarker (5FT / 9FT)

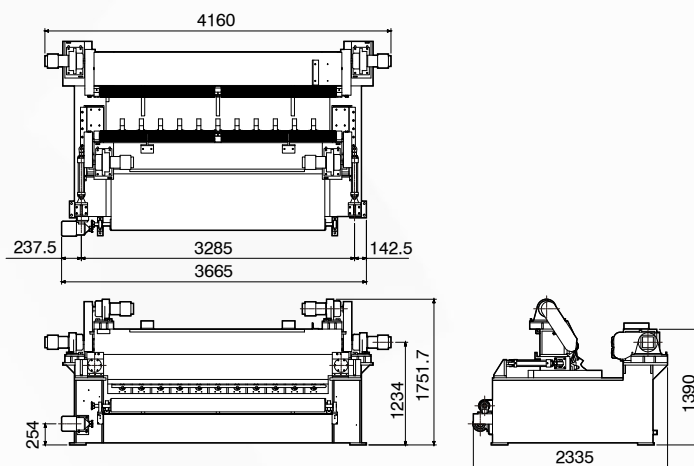
FD Series

Dimensional Drawings

FD-5



FD-9



Machine Specifications

Model	FI-DBK-5	FI-DBK-9
Table size (LxWxH)	1530 x 380 x 807 mm	1620 x 395 x 807 mm
Delivery motor	10 HP x 4 PCS	10 HP x 4 PCS
Hydraulic Cylinder	Ø63 x 2 PCS	Ø63 x 2 PCS
Cutting speed	50 m/min	50 m/min
Cutting thickness	1.0~4.0 mm	1.0~4.0 mm
Cutting capacity	380Ø x 1440L mm	480Ø x 2650L mm
Knife size	1450 x 17 x 175 mm	2700 x 17 x 175 mm
Net weight	6500 kg	7000 kg
Hydraulic tool holder	3 HP	3 HP



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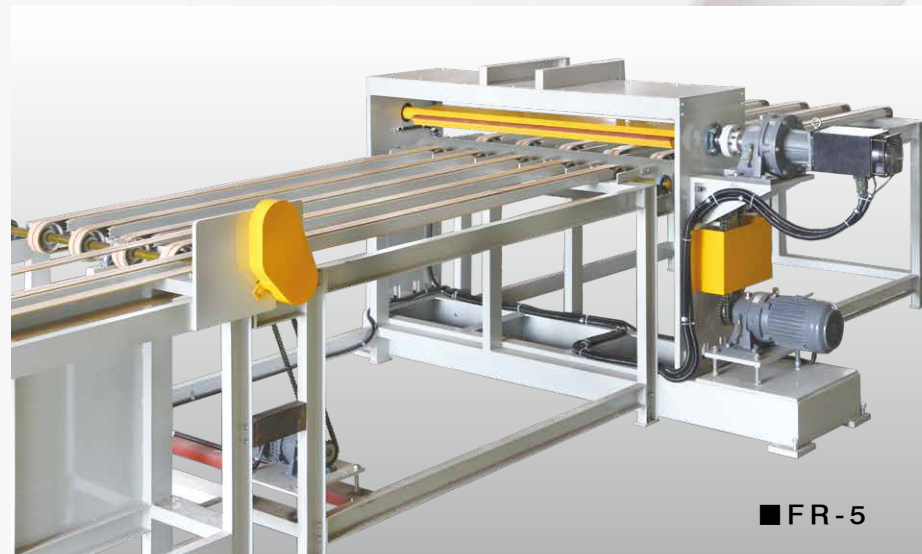
Rotary Clipper (5FT / 9FT)



Servo Motor Drive
Fast Motions! High Precision!



■ FR-5



■ FR-5



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Rotary Clipper (5FT / 9FT)

Servo Motor Drive
Fast Motions! High Precision!

Clipping Syster Driven By Servo Motor

- The clipping system is driven by a servo motor for high positioning accuracy and extending the service life of knife.

FEATURES:

- Automatic clipping operation.
- High Efficiency. High productivity.
- Dependable performance. Minimum trouble.



Machine Specifications

Model	FI-RC-5	FI-RC-9
Belt transmission	1HP	1HP1HP
Delivery motor	5 HP x 1 PC	5 HP x 1 PC
Servo drive	7.5 HP x 1 PC	15 HP x 1 PC
Bottom roller	250Ø x 1800L x 1 PC	250Ø x 2700L x 1 PC
Knife	250Ø x 1800L x 1 PC	250Ø x 2700L x 1 PC
Cutting speed	30~60 m/min	30~60 m/min



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Panel Turnover Device (180°/360°)



■ FP-180



■ FP-360

FEATURES:

- 180° - To turn the whole stack of panels to 180° but unable to rotate it to its original position.
- 360° - To turn the whole stack of panels to 180° and rotate it to its original position.



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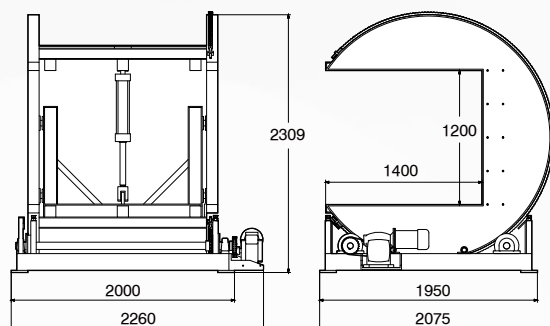
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Panel Turnover Device (180°/360°)

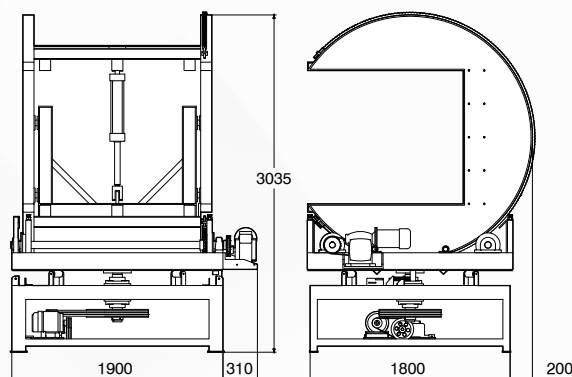
FP Series

Dimensional Drawings

FP-180



FP-360



Machine Specifications

Model	FP-180	FP-360
Dimensions (LxWxH)	2260x2075x2310 mm	2210x2000x3035 mm
Motor	3 HP	3 HP
Rotating motor	-	1 HP
N.W. / G.W.	2000 / 2500 kg	2000 / 2500 kg
Motor of hydraulic tool holder	2 HP	2 HP



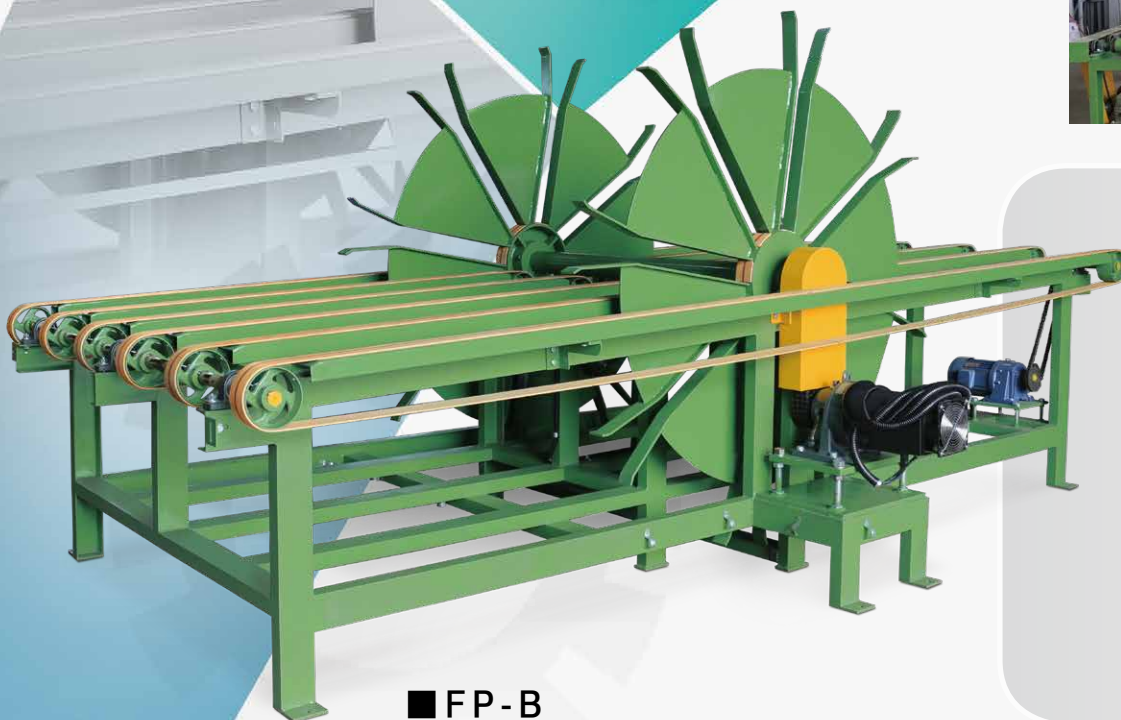
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Panel Turnover Device (Blade Type / Double-Direction Type)



■ FP-B



■ FP-D

Blade Type

- When the panel turnover devise is used together with a sander to turn panel over, efficiency will be increased dramatically.
- Suitable for inspecting panel quality.

Double- Direction Type

- It is suitable for the space where there is a limit, to act on the flap and improve the efficiency.
- Suitable for panel quality.



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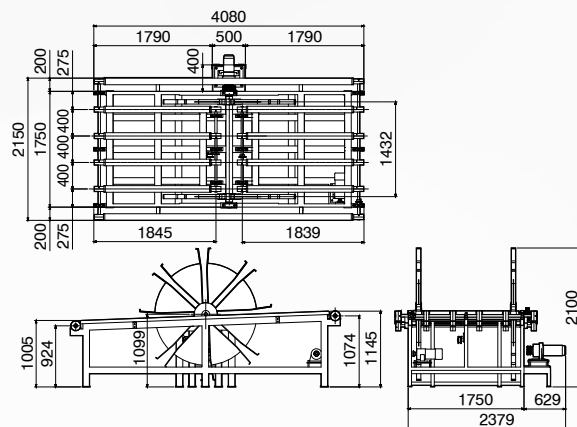
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Panel Turnover Device (Blade Type / Double-Direction Type)

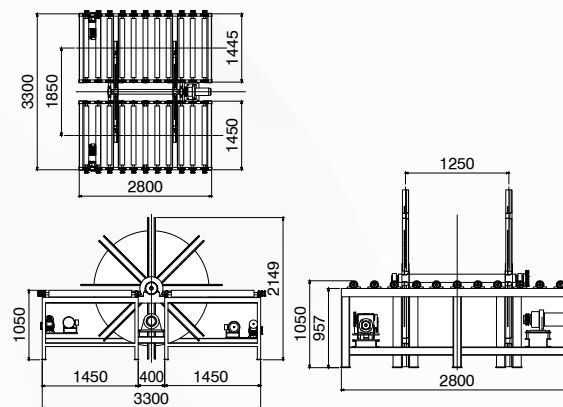
FP Series

Dimensional Drawings

FP-B



FP-D



Machine Specifications

Model	FP-B	FP-D
Turnover motor	2 HP	2 HP
Transmission motor	2 HP	2 HP
Speed	30~60	30~60
Delivery method	Belt	Roller



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Panel Turnover Device



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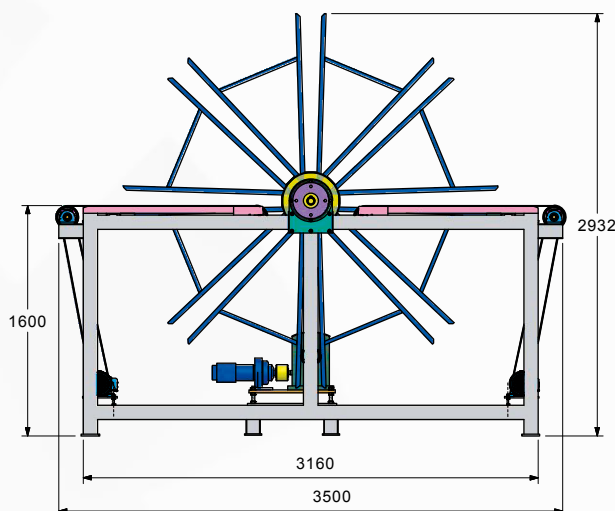
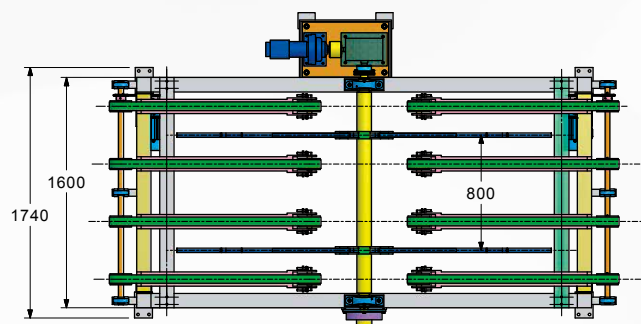
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Panel Turnover Device

FP Series

Dimensional Drawings

FP-***



Machine Specifications

Model	FI-FP
Size	3500 x 1600 mm
Motor	1 HP x 1 PCS
Load	3 Ton
Reducer	120 Type x 1 PCS
Servo motor	1 HP x 1 PCS



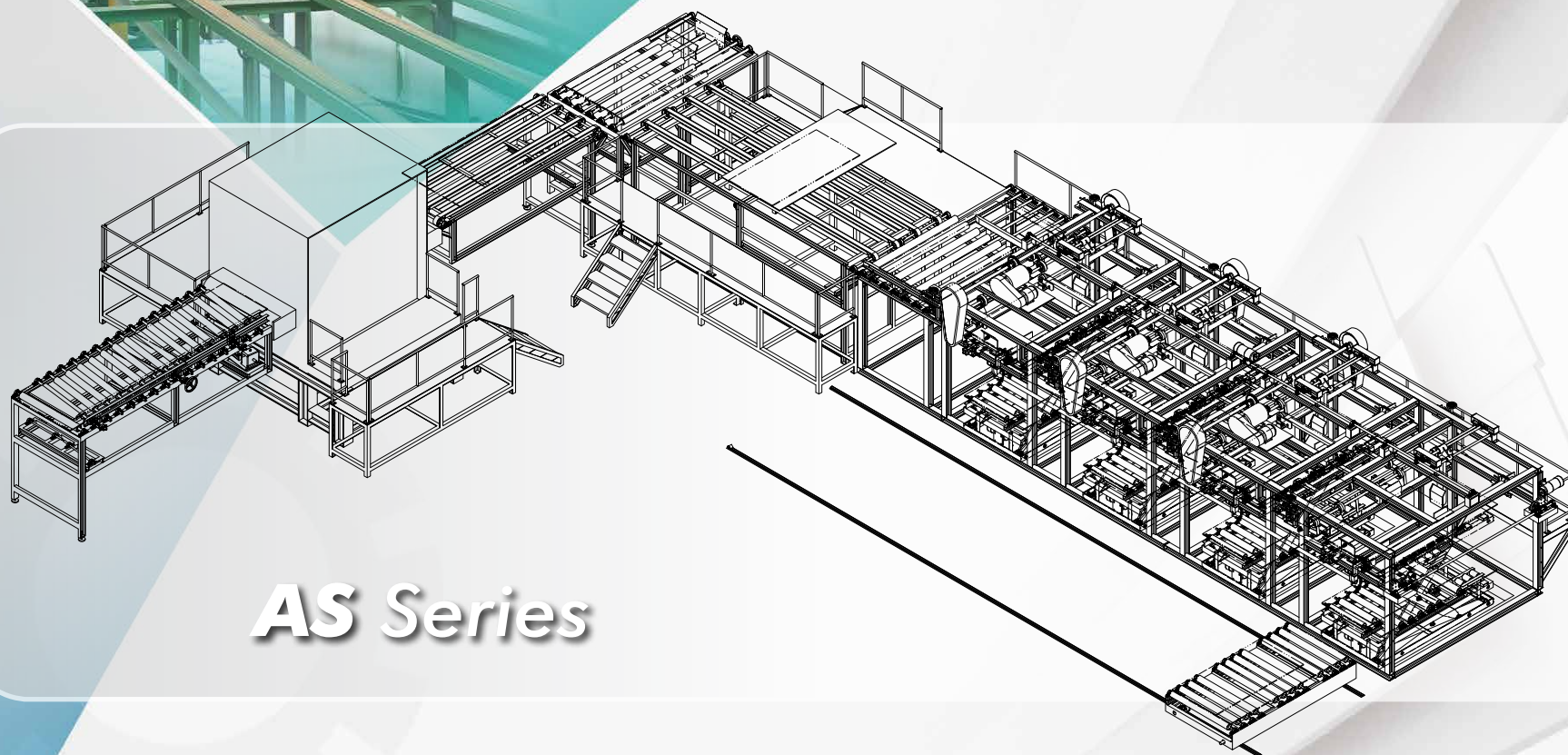
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FORRICH
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Graded Automatic Stacker



AS Series



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FORRICH
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Graded Automatic Stacker

The fully automatic production line provides a clean and safe working space.

FEATURES:

Automatic Grinding Stacker

- The entire operation sequences from the feed system to the outfeed system are fully automatic operation control, that effectively saves labor costs.

Highly Rigid Machine Structure

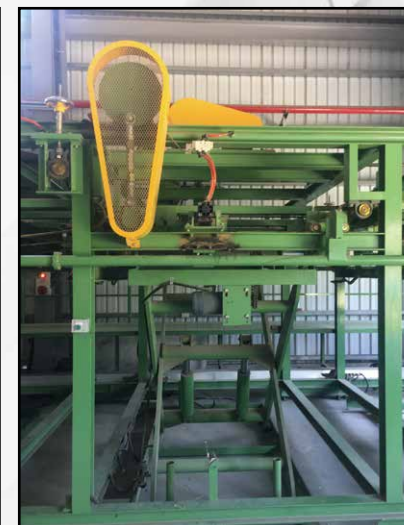
- It enables the machine to maintain outstanding stability and production quality even the machine has been operated for a long period.

Size Adjusted By Motor Drive

- Simple operation interface and accurate stacking performance.

Quantity Record Function

- The product quality record function facilitates product outfeed control. Products can be delivered to a packaging conveyor table through an automatic carrier for packaging.



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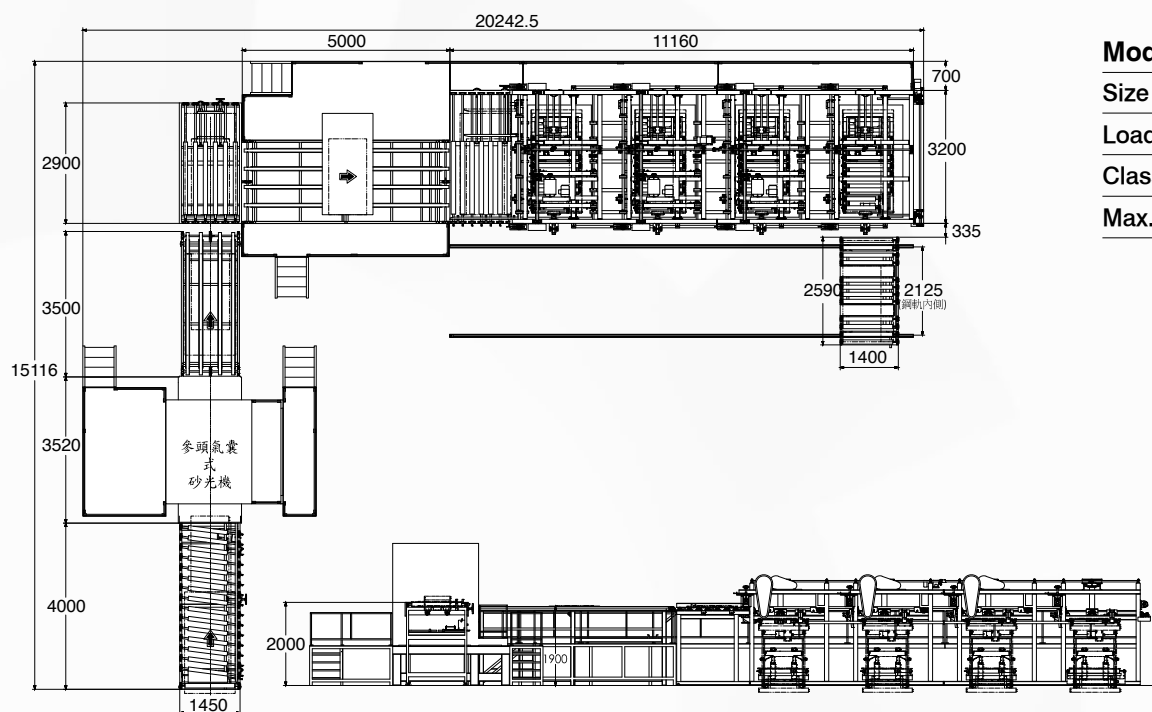


FORRICH
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Graded Automatic Stacker

AS Series

Dimensional Drawings



Machine Specifications

Model	S-4x8	AS-5x10	AS-5x5
Size	3"x 6" ~ 4"x 8"	4"x 8" ~ 5"x 10"	5"x 5"
Loading speed	0~15 pcs./ min.	0~15 pcs./ min.	0~15 pcs./ min.
Classifying grade	1~8 Box	1~8 Box	1~8 Box
Max. Stacking height	1100 mm	1300 mm	1100 mm



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FORRICH
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Automatic Feeder (Suction Cup)



Send the plywood out
by suction cup



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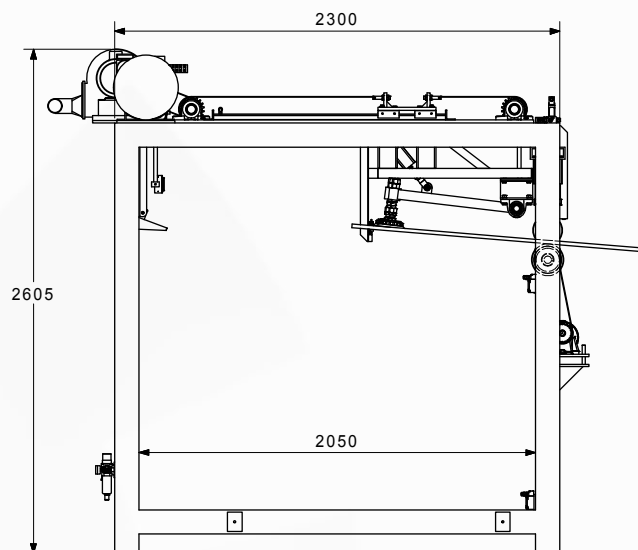
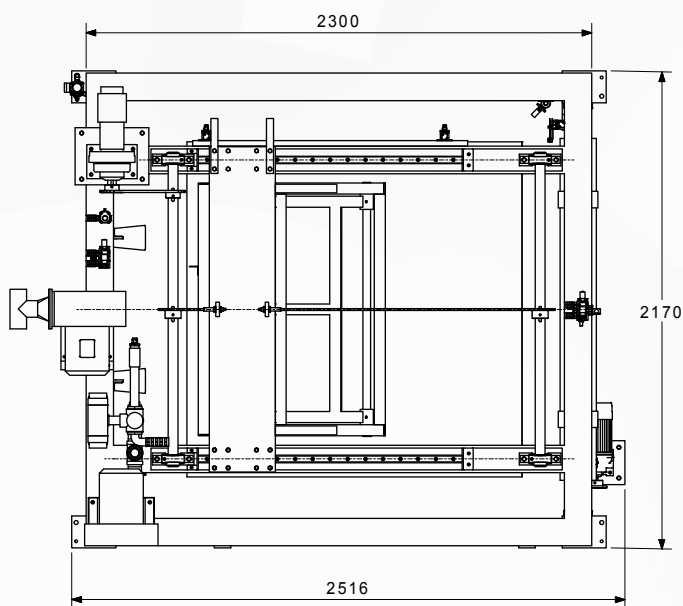
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Automatic Feeder (Suction Cup)

Dimensional Drawings



Machine Specifications

Model	FI-AF
Size	2300 x 2150 mm
Load	3 Ton
Cylinder	50 x 75 st x 2 PCS
Motor	1HP x 1PC
Blower	2HP x 1PC , 1HP x 1PC
Servo motor	1HP x 1PC



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Automatic Stacker

Collect the wooden boards sent by the sander.



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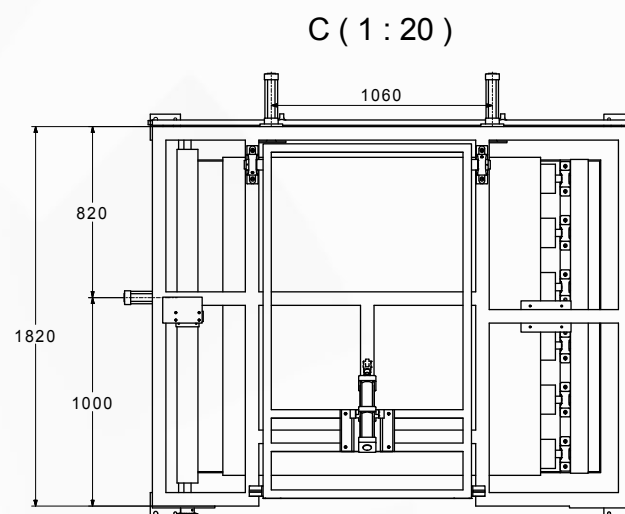
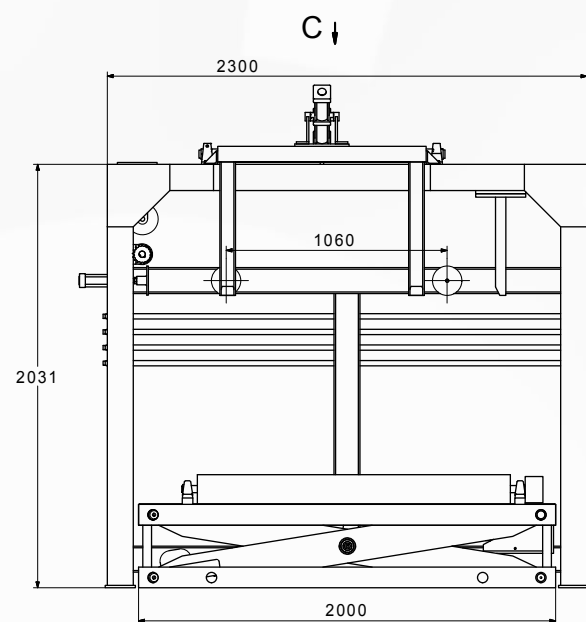
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Automatic Stacker

Dimensional Drawings



Machine Specifications

Model	FI-AS
Size	1490 x 2320 mm
Pneumatic cylinder A	50 x 150 st x 3 PCS
Pneumatic cylinder B	63 x 300 st x 1 PCS
Pneumatic cylinder C	40 x 50 st x 1 PCS



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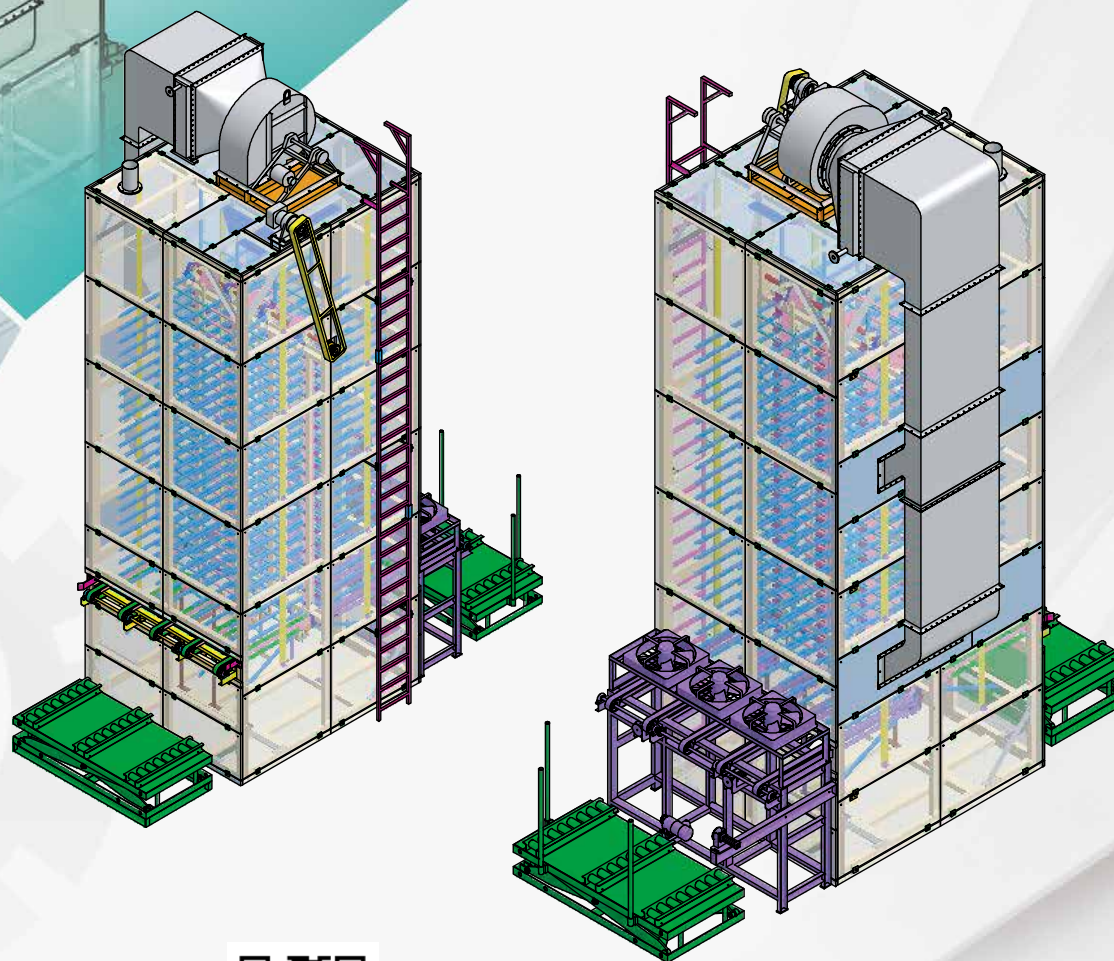
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Vertical Dryer

Drying the planks in a ring.



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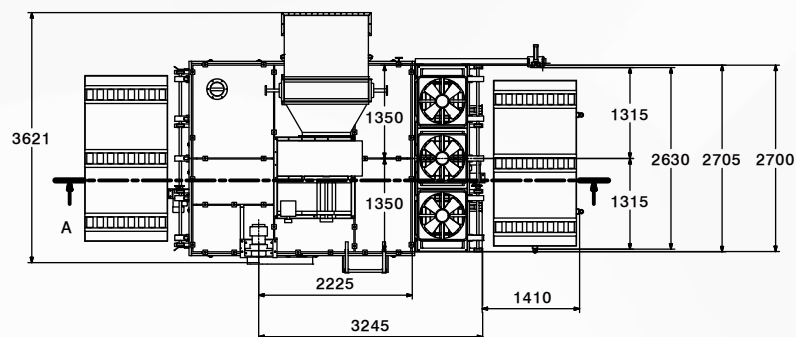
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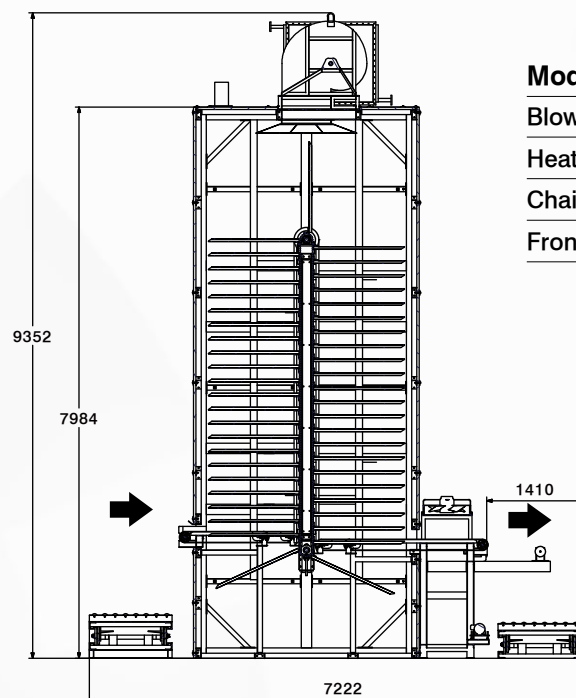
Vertical Dryer

Dimensional Drawings



Machine Specifications

Model	FI-VD
Blower power	10 HP x 1 PC
Heater	3 SET
Chain drive power (servo motor)	5 HP x 1 PC
Front and rear conveyor belt power	1 HP x 2 PCS



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